

**CONTROL**   
**TECHNIQUES**



# SI-POWERLINK

CONNECT TO ALL POWERLINK NETWORKS

INDUSTRIAL CONTROL

**NEW**

**DRIVE OBSESSED**

# SI-POWERLINK

# UNIVERSAL CONNECT

**Control Techniques has set the standards in motor control since 1973.**

SI-POWERLINK serves applications ranging from simple open-loop systems through to those demanding precise motion control.

POWERLINK is a communications protocol based upon standard Ethernet, and provides a solution for real-time Industrial Ethernet to satisfy the requirements of industrial automation and process control. High-speed, deterministic response times are ensured via a mix of time-slot and polling procedures.

POWERLINK is used in applications in industries including automotive, energy management, machinery, industrial automation, railway and maritime transportation, robotics, vision systems and many more.

## SI-POWERLINK Overview

SI-POWERLINK is compatible with our Unidrive, Commander, Digitax & Pump drive families and conforms to the latest release of the POWERLINK standard.

Functionality of SI-POWERLINK:

- Full cyclic (PDO) and non-cyclic (SDO) access to all drive parameters
- PDO cycle times down to 500 µs
- Drive synchronisation supported on Unidrive M600, M70x and Digitax HD M75x
- CT PLCopen Function Block Support in B&R Automation Studio

CIA402 Profile Support	High Performance	General Purpose
	Unidrive Digitax	Commander Pump Drive
Cyclic Sync Position Mode	Yes	No
Cyclic Sync Velocity Mode	Yes	No
Cyclic Sync Torque Mode	Yes	No
Interpolated Position Mode	Yes	No
Homing Mode	Yes	No
Profiled Position Mode	Yes	No
Profiled Velocity Mode	No	No
Velocity Mode	Yes	Yes
Profiled Torque Mode	No	No



ETHERNET   
**POWERLINK**  
Standardization Group

## SI-POWERLINK Specification

Drive Range	High Performance	General Purpose	
	Unidrive, Digitax	Commander, Pump Drive	
General	Maximum number of modules per drive	1	
	Smartcard parameter backup/restore	Supported	
	Maximum number of drives on single POWERLINK network	As defined by POWERLINK standard	
Cyclic Data (PDO)	Drive Parameter Access	All drive parameters accessible	
	Maximum parameter mappings per PDO	32	
	Maximum RPDO + TPDO buffer size, e.g. the total number of bytes that can be transmitted and received	64 bytes	Examples of supported configurations: - 8 x 32 bit parameters IN and 8 x 32 bit parameters OUT, or - 16 x 16 bit parameters IN and 16 x 16 bit parameters OUT, or - 32 x 8 bit parameters IN and 8 x 32bit parameters OUT
	Inter-option Parameter communication	Not currently supported	N/A
	Minimum network cycle time		500 µs
	Minimum drive parameter update rate (read/write)	500 µs	20 ms
	Drive control loop synchronisation	Supported	N/A
Non-cyclic data (SDO)	Drive Parameter Access	Supported	
	Inter-option parameter communication	Supported	N/A
	Minimum drive parameter update rate (read/write)	10 ms	50 ms

## Ordering Guide

Option Module	Order Code
SI-POWERLINK	82400000021600

## Communications, Machine Control, Feedback

Integration is at the heart of everything we do. Our modular drive expansion systems are designed to allow integration into virtually any setup, no matter which communication protocol you use.

Our communication, I/O, feedback and machine control modules ensure anyone can experience the benefits of Control Techniques drives.

### Communications



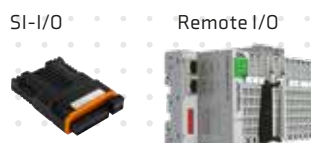
### Machine Control



### Feedback



### I/O



### Safety



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Part No. 0781-0320-02 11/20