

AC Drives

AC MOTOR SPEED COL

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AC MOTOR SPEED CONTROL Hybrid Drive" KBWA SERIES • NEMA 1 / IP 20

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AC MOTOR SPEED CONTROL Hybrid Drive

KB Electronics

Low Voltage AC Drives



KBVF AC Drive

Chassis / IP20

The KBVF Series of Adjustable Frequency Drives are inverter models rated for 1/10 to 5 horsepower motors. These chassis / IP20 drives are ideal for OEM applications where digital programming and displays are not required for operation.

Options:

- SIVFR Signal Isolator and Run Fault Relay (Standard on 460 VAC models) (Item Numbers 9597 (2G) & 9651 (3G)) DIVF Modbus Serial Communication Module (Item Number 9568 (2G))
- Class A or B (CE) RFI Filter (Item Numbers 9509, 9484, 9511)
- DBM Dynamic Brake Module (Item Number 9598)
- Multi-Speed Board (Item Number 9503)
- Choke, 3 wire (installs between Control and AC Motor and has a maximum current rating of 14 Amps) (Item Number 9992)

Maximum Power		AC Line				Max AC Line	Output	Max. Load	Net Weight		
HP	kW	Voltage (50/60 Hz)	Phase Input	Model Number	ltem Number	Current (Amps AC)	Voltage Range (Volts AC)	Current (Amps/Phase)	Lbs.	kg Co	
0.5	0.37	115	1	KBVF-13	9957	9.6	0-230	2.4	1	0.6	D
1	0.75	115	1	KBVF-14	9977	14	0-230	4.0	2	1.0	E
0.5	0.37	208/230	1	KBVF-23	9958	6	0-230	2.4	1	0.6	D
1	0.75	208/230	1	KBVF-24	9978	10	0-230	4.0	2	1.0	E
	0.07	115			0504	4	0-230	10			_
0.1	0.07	208/230	1	KBVF-21D*	9581	2.5	0-230	1.0	0.7	0.3	F
<u>.</u>		115	1		0570	6	0-230	4.5			_
0.3	0.3 0.18	208/230	1	KBVF-22D*	9572	3.8	0-230	1.5	1	0.6	D
		115	_		9959	9.7	0-230	2.4	1	0.6	_
0.5	0.37	208/230	1	KBVF-23D*		6	0-230				D
		115		KBVF-23D	9795	9.7	0-230	2.4	1	0.6	_
0.5	0.5 0.37	208/230	1	(GFCI)*		6	0-230				D
	1 0.75 115	115	_	KBVF-24D*	9979	14	0-230	4.0	_	1.0	
1		208/230	1			10	0-230		2		E
		115		KBVF-24D (GFCI)* 9796		14	0-230		_		
1	0.75	208/230	1		10	0-230	4.0	2	1.0	E	
		115				22	0-230				
1.5	1.1	208/230	1	KBVF-26D*	9496	14	0-230	5.5	3	1.3	G
		115		KBVF-26D	9797	22	0-230	5.5	3	1.3	
1.5	1.1	208/230	1	(GFCI)*		14	0-230				G
0.5	0.37	208/230	3	KBVF-23P	9676	3.1	0-230	2.4	1	0.5	D
1	0.75	208/230	3	KBVF-24P	9677	5.2	0-230	4.0	2	1.0	Е
			1			17	0-230				
2	1.5	208/230	3	KBVF-27	9591	8.7	0-230	6.7	4	1.9	Н
2	1.5		1			16.7		6.7			1
3	2.2	208/230	3	KBVF-29	9593	11.7	0-230	0-230	5	2.1	Н
1	0.75	380/460	3	KBVF-42**	9645	2.6	0-460	2.0	3	1.3	1
3	2.2	380/460	3	KBVF-45**	9590	5.3	0-460	4.6	4	1.9	J
5	3.7	380/460	3	KBVF-48**	9592	11	0-460	8.3	5	2.1	J

bearing failures. **Contains SIVFR signal input isolation with Run/Fault output relay



KBWA AC Drive with Forward-Stop-Reverse Switch

NEMA 1 / IP50-IP20

The KBWA Series of Adjustable Frequency Drives are inverter models rated for 1/4 to 1/2 horsepower motors. These drives are housed in NEMA 1 enclosures. Both models include the On/Off AC illuminated Line Switch and a Main Speed Potentiometer.

Options:

- Replacement Forward-Stop-Reverse Switch (Item Number 9916)
- Replacement Potentiometer Kit (Item Number 9917)
- Replacement ON/OFF Line Switch Kit (Item Number 9918)
- Choke, 3 wire and installs between Control and AC Motor (Item Number 9992)

Maximu	Maximum Power					Max AC Line	Output	Max. Load	Net Weight			
HP	kW	Voltage (50/60 Hz)	Phase Input	Mode Number	ltem Number	Current (Amps AC)	Voltage Range (Volts AC)	Current (Amps/Phase)	Lbs.	kg	Dim Ref. Code	
0.05	0.40	115			9926	5.2	0-230	1.3	1.58	0.7	к	
0.25	0.18	208/230	1	KBWA-22D*		3.8		1.5				
0.5	0.37	115		KBWA-23D**	9946	8.8	0-230	2.2	4.50		K	
0.5	0.37	208/230	1			6		2.4	1.58	0.7	ĸ	
* Model KBM	* Model KBIMA-22D (IP50) **Model KBIMA-23D (IP20)											

KBMA AC Drive RFI AC Line Filter

NEMA 1/IP50

The KBMA Series of Adjustable Frequency Drives are inverter models rated for 1/8 to 1 horsepower motors. These drives are housed in NEMA 1 / IP50 aluminum enclosures. All models include an On/Off AC Line switch, a main speed potentiometer and a power on indicator. The KBMA-24DF includes a built-in CE approved AC Line Class A Industrial Standard RFI (EMI) Filter.



Options:

- Forward-Stop-Reverse Switch Kit (Item Number 9519)
- 3 Phase AC Motor Choke (Item Number 9992)

Maximu	m Power	AC Line Voltage	Phase		Item	Max AC Line	Output	Max. Load Current	Net Weight		Dim Ref.
HP	kW	(50/60 Hz)	Input	Model Number	Number	Current (Amps AC)	Voltage Range (Volts AC)	(Amps/Phase)	Lbs.	kg	Code
	0.75	115	1	KBMA-24D	9533	14.4	0.070	3.6	2	1.1	0
1	0.75	208/230				9.5	0-230				С
4		115	1	KBMA-24DF*	9534	9.5	0.070	3.6	2	1.1	с
1	0.75	208/230				9.5	0-230				U
4	0.75	115		KBMA-24D w/FSR Switch	0640	14.4	0.070	7.0	0	1.1	0
1	0.75	208/230	1		9640	9.5	0-230	3.6	2		С
*"F" Sufi	*"F" Suffix for Built-In Class "A" (CE) RFI (EMI) AC Line Filter										





KBAC AC Drive with Analog Interface

NEMA 4X / IP65

The KBAC Series of Adjustable Frequency Drives are inverter models rated for 1/8 to 5 horsepower motors. These drives are housed in heavy duty NEMA 4X / IP65 die-cast aluminum washdown/ watertight enclosures for indoor or outdoor use. The KBAC Series also includes a Start/Stop Switch and Main Speed Potentiometer.

Options:

- SIAC-PS Signal Isolator with Power Supply (Item Numbers 9600 (2G) & 8890 (3G))
- SIAC-PS (2G) with Auto/Manual Switch Kit (Item Number 9605)
- Auto/ Manual Switch Kit, for use with SIAC-PS (Item Number 9481 (2G))
- Replacement Potentiometer Kit for NEMA-4X Controls (Item Number 9510)
- Seal Kit for NEMA-4X Controls when Start/Stop Switch is removed (Item Number 9518)
- Forward-Stop-Reverse Switch Kit (Item Number 9480)
- Run-Stop-Jog Switch Kit (Item Number 9340)
- On/Off AC Line Switch (Item Numbers 9482, 9523, 9532)
- AC Line Filters (Item Numbers 9507, 9512, 9479, 9515)
- Choke, 3 wire (installs between Control and AC Motor and has a maximum current rating of 14 Amps) (Item Number 9992)
- Liquid Tight Fittings (Item Number 9526)
- Lockout/Tagout Kit (Item Number 9904) for 15/32" Switch Bushing Thread: KBAC-24D, 29, 45, 48
- Lockout/Tagout Kit (Item Number 9905) for M12 Switch Bushing Thread: KBAC-27D, 29 (1P)

Maximu	ım Power	AC Line Voltage	Phase	Model Number	Item Number		Max AC Line	Output Voltage Range	Max. Load Current	Net Weight		Dim Ref.
HP	kW	(50/60 Hz) ⁻	Input		Gray	White	Current (Amps AC)	(Volts AC)	(Amps/Phase)	Lbs.	kg	Code
	0.75	115		KBAC-24D	0007	0000	14.4	0.070	7.0	0	07	
1	0.75	208/230	1		9987	9988	8.1	0-230	3.6	6	2.7	A
1.5	1.1	115		KBAC-27D	9520	9521	22	0-230	5.5	10	4.7	_
2	1.5	208/230	1				16.7		6.7			В
3	2.2	208/230	1	KBAC-29 (1P)	10001	10002	20.5	0-230	9	10	4.7	В
2	1.5		1	KBAC-29	9528	9529	16.7		6.7		4.7	_
3	2.2	208/230	3				11.7	0-230	9	10		В
3	2.2	380/460	3	KBAC-45	9530	9531	7.2	0-460	5.5	10	4.7	В
5	3.7	380/460	3	KBAC-48	9540	9541	11	0-460	8.3	10	4.7	В



KBDA Digital AC Drive with Keypad

NEMA 4X / IP65

The KBDA Series of Digital Adjustable Frequency Drives are inverter models rated for 1/8 to 5 horsepower motors. These drives are housed in heavy duty NEMA 4X / IP65 die-cast aluminum washdown/watertight enclosures for indoor or outdoor use.

Options:

- IODA Input/Output Multi-Function Module (Item Number 9668)
- On/Off AC Line Switch (Item Numbers 9482, 9523, 9532)
- AC Line Filters (Item Numbers 9507, 9512, 9479, 9515)
- Choke, 3 wire (installs between Control and AC Motor and has a maximum current rating of 14 Amps) (Item Number 9992)
- Liquid Tight Fittings (Item Number 9526)
- Lockout/Tagout Kit (Item Number 9904) for 15/32" Switch Bushing Thread: KBDA-24D, 29, 42, 45, 48
- Lockout/Tagout Kit (Item Number 9905) for M12 Switch Bushing Thread: KBDA-27D, 29 (1P)



Maximu	ım Power				Item Number		Max AC Line	Output		Net Weight		
HP	kW	AC Line Voltage (50/60 Hz)	AC Line Voltage Phase (50/60 Hz) Input		Gray	White	Current (Amps AC)	Voltage Range (Volts AC)	Max. Load Current (Amps/Phase)	Lbs.	kg	Dim Ref. Code
1	0.75	115	1		9536	9537	14.4	0.070	7.0	6	2.7	
1	0.75	208/230	1	KBDA-24D			8.1	0-230	3.6			A
1.5	1.1	115	1			22		5.5			-	
2	1.5	208/230	1	KBDA-27D	9543	9544	16.7	0-230	6.7	10	4.7	В
3	2.2	208/230	1	KBDA-29 (1P)	10003	10004	20.5	0-230	9	10	4.7	В
1	0.75	208/230	3	KBDA-24P	9766	9767	4.8	0-230	3.6	6	2.7	А
2	1.5		1				16.7		6.7			_
3	2.2	208/230	3	KBDA-29	9545	9546	11.7	0-230	9	10	4.7	В
1	0.75	380/460	3	KBDA-42	9763	9764	2.1	0-460	2	6	2.7	А
3	2.2	380/460	3	KBDA-45	9659	9660	7.2	0-460	5.5	10	4.7	В
5	3.7	380/460	3	KBDA-48	9661	9662	11	0-460	8.3	10	4.7	В

AC Drive

Dimensions

Dimensions ($H \times W \times D$)

Ref. Code	Inches	Millimeters	Ref. Code	Inches	Millimeters
	9.5 x 5.5 x 5.9	241 × 140 × 150	G	5.7 x 4.7 x 4.5	145 x 119 x 114
A	9.5 x 5.5 x 5.9	241 X 140 X 150	G	5.7 x 4.7 x 4.5	145 X 119 X 114
В	9.8 x 7.6 x 7.3	249 x 193 x 185	Н	7.5 x 4.7 x 4.5	$190 \times 119 \times 114$
С	7.0 x 5.0 x 4.2	179 x 127 x 107	I	9.3 × 4.1 × 2.8	236 x 104 x 71
D	4.3 x 3.9 x 2.8	109 × 99 × 71	J	8.8 x 4.75 x 4.5	224 × 121 × 114
E	4.3 x 4.7 x 5.0	109 x 119 x 127	К	6.1 x 3.9 x 3.7	155 x 99 x 94
F	4.3 x 3.9 x 2.0	109 × 99 × 51			







SIVFR Signal Isolator and Run/Fault Relay Item Number 9597 (2G), 9651 (3G)

The SIVFR is used to isolate, amplify, and condition DC voltage and current signals from any source (power supplies, motors, tach-generators, transducers, and potentiometers). It also provides isolated inputs to control motor direction and an isolated power supply for transducer or potentiometer operation. All input connections are isolated from the AC line and motor wiring. The SIVFR installs easily onto the side of the drive with the mounting base and two screws (provided). An adapter bracket is provided for use with 1/2 HP model drives. The SIVFR is supplied with a finger-safe panel, which may be used with the enclosure cover to close the unused exposed area of the SIVFR between Terminal Blocks TB1 and TB2. For use with Drive Model: KBVF



Multi-Speed Board Item Number 9503

The KBVF Multi-Speed Board (MSB) provides four user selectable preset speeds to control a motor connected to the KBVF Adjustable Frequency Drive. The motor speed for each preset speed is adjustable via trimpot settings which can be fine-tuned by using the Hi-Lo range jumpers. Motor direction is set by the position of Jumper R/F (reverse/forward) which is provided for each preset. Connections to the Multi-Speed Board are made with a barrier terminal block. The MSB mounts onto the side of the KBVF. For use with Drive Model: KBVF





DIVF Digital Interface Module, ModBus, RS485, Item Number 9568

The DIVF Isolation board is an isolated digital communication interface for the KBVF family of controls. The KBVF communicates through a DB-8 serial cable connected to a serial port and also can be used in a MODBUS in the two-wire RS-485 modes.



Potentiometer Kits Item Numbers 9111, 9114, and 9831

The Potentiometer Kits consist of a 5k ohm (1W) linear potentiometer with mounting hardware and front panel insulator. Item Number 9111 contains a conductive plastic element and is fitted with a nylon shaft and isolated brass mounting bushing. Item Number 9114 is the same as Item Number 9111 except that it contains an On/Off Switch. Item Number 9831 contains a 5 watt rated wire wound potentiometer with excellent linearity. For use with Drive Model: KBVF



Knob and Dial Kits Item Number 9832 (Large) and 9815 (Small)

Two Knob/Dial Kits are available. Both contain black knobs with silver inserts. Dial Plates are .040" aluminum with 3/8" mounting hole. Dimensions (L x W approx.): large dial plate: 2.25" x 2.06", small dial plate: 1.62" x 1.50". For use with Drive Model: KBVF





KBRF-250 CE Approved AC Line Filter (Class A) Item Number 9509



The KBRF-250 is an RFI filter used to suppress electronic interference caused by motor speed controls. The KBRF-250 is designed as an integral mounting base for speed controls with industry standard mounting requirements such as the KBVF Series Inverter, PWM DC Speed Controls, and SCR Speed Controls. Installation is easily accomplished with quick-connect terminals. It is housed in a plated steel case which is to be grounded with the external ground screw or mounting tab. Rated 10 Amps at 230 Volts AC. CE approved meets (Class A) industrial.

For use with Drive Model: KBVF series up to 2 HP, single phase input only.

KBRF-300 CE Approved AC Line Filter (Class B) Item Numbers 9484



The KBRF-300 is an RFI filter used to suppress electronic interference caused by motor speed controls to within acceptable levels as determined by the CE Council Directive 89/336/EEC relating to EMC. Rated 16 Amps at 115 or 208/230 Volts AC – 115/230 VAC, 50/60 Hz. CE approved meets (Class B) residential.

For use with Drive Model: KBVF



KBRF-350 CE Approved AC Line Filter (Class B) Item Number 9511

The KBRF-350 is an RFI filter used to suppress electronic interference caused by motor speed controls. The KBRF-350 is primarily designed as an integral mounting base for speed controls with industry standard mounting requirements such as the KBVF Series Inverter, PWM DC Speed Controls, and SCR Speed Controls. Installation is easily accomplished with quick-connect terminals. It is housed in a plated steel case which is to be grounded with the external ground screw or mounting tab. Rated 10 Amps at 230 Volts AC. CE approved meets (Class B) residential.

For use with Drive Model: KBVF series up to 2 HP, single phase input only.



Dynamic Brake Module Item Number 9598

The DBM is a dynamic brake module that includes both a transistor control and braking resistor. The DBM increases the standard braking torque of the KBVF from 25% to over 100%.

For use with Drive Model: KBVF drives up to 2 HP with 230 VAC output voltage (Item numbers: KBVF13, 14, 21D, 22D, 23, 23D, 24, 24D, 26D 2G, 3G, and 4G Drives.)





Replacement Forward-Stop-Reverse Switch Kit Item Number 9916

The Forward-Stop-Reverse Switch assembly is designed for installation on the front cover of the drive and is used to provide electronic reversing. For use with Drive Model: KBWA



Forward-Stop-Reverse Switch Kit Item Number 9519

The Forward-Stop-Reverse Switch assembly is designed for installation on the front cover of the drive and is used to provide electronic reversing. For use with Drive Model: KBMA

SIAC-PS Signal Isolator with Power Supply Item Number 9600 (2G), 8890 (3G)



The SIAC-PS Signal Isolator with Power Supply provides an isolated interface between non-isolated signal sources and the drive. It is used to isolate, amplify, and condition DC voltage and current signals from any source, such as tachgenerators, transducers, PLC's and potentiometers. It provides an isolated input to control motor direction and an isolated 5 Volt DC power supply for potentiometer operation. In addition, it includes an isolated 50 ma 24 Volt DC power supply for transducers or auxiliary equipment. All input connections and power supplies are isolated from the AC line and motor wiring. For use with Drive Model: KBAC







The Auto/Manual Switch is designed for installation on the front cover of the drive. It is used with the SIAC-PS to select a signal input from either the SIAC-PS or the Main Speed Potentiometer of the drive. For use with Drive Model: KBAC



Forward-Stop-Reverse Switch Kit Item Numbers 9480

The Forward-Stop-Reverse Switch Kit is designed for installation on the front cover of the inverters and provide electronic reversing. For use with Drive Model: KBAC



Run-Stop-Jog Switch Kit Item Number 9340

The Run-Stop-Jog Switch provides selection between the Main Speed Potentiometer setting or a momentary jog speed, which can be used to index a machine into position.

For use with Drive Model: KBAC



Replacement Potentiometer Kit for NEMA-4X Controls Item Number 9510

The Potentiometer Kits consist of a 5k Ohm linear potentiometer with wires and quick disconnect connectors assembled. Also included is the potentiometer shaft seal, insulator and knob. For use with Drive Models: KBAC

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IODA Item Number 9668

The IODA Input/Output Multi-Function Board provides a variety of functions which include preset frequency, up/down frequency control, signal isolation, isolated output voltage for controlling auxiliary devices, two output relay contacts, and two open collector outputs. The IODA mounts on the drive's PC board with two snap-ins (located on the bottom of the mounting base) and two screws (provided). All of the IODA inputs and outputs are isolated from the AC line.

For use with Drive Model: KBDA

On/Off Switch Kit Item Numbers 9482, 9523, 9532, 9768, 9762

The Power On/Off Switch Kit is designed to provide a positive AC line power disconnect. It can be installed in lieu of, or in addition to, the factory installed Start/Stop Switch assembly. For Models KBAC or KBDA -24D, 27D, the switch is double pole, which is used to disconnect both AC line wires. If only one AC line is to be disconnected, a single pole can be used. Refer to local electrical codes that apply. For Models KBAC or KBDA-29, 45, 48, the switch is triple pole, which is used to disconnect all three AC line wires.

For use with Drive Model: KBAC or KBDA-24D (Item Number 9482); KBAC or KBDA-27D, 29 (1P) (Item Number 9523); KBAC or KBDA-29, 45, 48 (Item Number 9532), KBDA-24P,42 no filter (Item Number 9768), KBDA 3 phase input power connected to filter (Item Number 9762)



Lockout/Tagout Kit Item Number 9904 and 9905

The Lockout/Tagout kit includes a yellow Lockout/tagout bracket, red rubber switch boot, round sealing gasket and label.

For use with Drive Models: Item Number 9904 (15/32" Switch Bushing Thread) is used on models KBAC-24D, 29, 45 and 48 and KBDA-24D 29, 42, 45, 48. Item Number 9905 (for M12 Switch Bushing Thread) is used on the KBAC-27D, 29 (1P) and KBDA-27D, 29 (1P)



AC Line Filters Item Numbers 9507, 9512



The RFAC Line Filters are used to suppress electrical interference within acceptable levels as determined by the CE Council Directive 89/336/EEC relating to the Class A Industrial Standard. The RFAC-24D (Item number 9507) is rated for 10 Amps at 230 Volts AC. The RFAC-27D (Item number 9512) is rated for 22 Amps at 230 Volts AC. Both filters can be used with or without the On/Off AC Line Switch Kit.

For use with Drive Model: KBAC or KBDA-24D (Item Number 9507), KBAC or KBDA-27D (Item Number 9512)

AC Line Filters Item Numbers 9479, 9515



The RFAC Line Filters are used to suppress electrical interference within acceptable levels as determined by the CE Council Directive 89/336/EEC relating to the Class A Industrial Standard. The RFAC-3PS (Item number 9479) is rated 10 Amps at 460 VAC and requires the On/Off AC Line Switch Kit. The RFAC-3PNS (Item number 9515) is rated 10 Amps at 460 VAC does not require the On/Off AC Line Switch Kit.

For use with Drive Model: KBAC or KBDA-29, 45, 48 (Item Number 9479), KBAC or KBDA-29, 45, 48 (Item Number 9515)



3 Phase AC Motor Choke Item Number 9992

RFI Filters are used to suppress electronic interference caused by motor speed controls. They have been designed to limit the interference to within acceptable levels as determined by the CE Council Directive 89/336/EEC relating to the Class A Industrial Standard and Class B Residential Standard. The AC Line / DC Motor Choke is used to provide supplemental RFI filtering, if required. Maximum current rating is 14 Amps. For use with Drive Model: KBVF, KBAC



Liquid Tight Fittings Item Number 9526

The fittings are designed to provide a liquid tight seal when using cables to wire the drive.

For use with Drive Model: KBAC, KBDA

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