



UNIMOTOR HD

High Dynamic AC brushless servo motor

055 to 190 Frames 0.72 Nm to 85 Nm (255 Nm Peak)



# **Unimotor hd**

Unimotor hd is a high dynamic brushless AC servo motor range designed for use in pulse duty applications where rapid acceleration and deceleration are required. The motors are available in frame sizes from 055 to 190.





### Reliability and innovation

Unimotor hd is designed using a proven development process that prioritises innovation and reliability. This process has resulted in a market leading reputation for both performance and quality.



#### **Matched motor and drive combinations**

Drives and motors from Nidec Motion Control are designed to function as an optimized system. Unimotor hd is the perfect partner for Digitax and Unidrive.



# Accuracy and resolution to suit your application requirements

Choosing the right feedback device for your application is critical in getting optimum performance. Unimotor hd has a range of feedback options that offer different levels of accuracy and resolution to suit most applications::

- Resolver: robust for extreme applications and conditions - low accuracy, medium resolution
- Incremental encoder: high accuracy, medium resolution
- Inductive/capacitive SinCos/Absolute: medium accuracy, high resolution
- Optical/SinCos/Absolute: high accuracy, high resolution
- Single turn and multi-turn: Hiperface and EnDat protocols supported



#### **Custom built motors**

As part of our commitment to you, we can design special products to meet your application specific requirements.

Custom built motors are identified by the code -S\*\*\* added to the end of the part number and can include custom shafts, connections or coatings.

e.g. SPZ - Motor is left unpainted SON - Motor is fully painted

(\* Indicates additional letters)

### The ultimate motor and drive combination

Nidec Motion Control offer drive and motor combinations that provide an optimized system in terms of ratings, performance, cost and ease of use.

Unimotor hd motors fitted with high resolution SinCos or Absolute encoders are pre-loaded with the motor "electronic nameplate" data during the manufacturing process. This data can be read by any of our servo drives and used to automatically optimize the drive settings.

This feature simplifies commissioning and maintenance, ensures consistent performance and saves time.



#### **Features**

Unimotor hd is suitable for a wide range of industrial applications, due to it's extensive range of features:

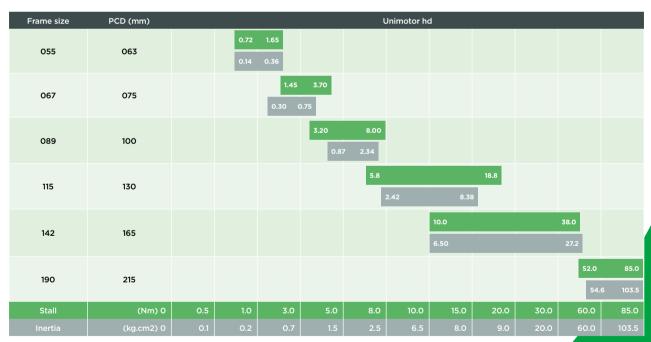
- Torque range: from 0.72 Nm to 85 Nm
- High torque to inertia ration for high dynamic performance
- Compact but powerful
- High energy dissipation parking brakes
- IP65 conformance; sealed against water spray and dust when mounted and connected
- Segmented stator design
- World class performance
- Supported by rigorous testing for performance and reliability
- Winding voltages for inverter supply of 400 V and 220 V
- Rated speeds from 1,000 to 6,000 rpm
- Larger shafts to increase torsional rigidity
- Thermal protection by PTC thermistor/optional KTY84.130 sensor



# Unimotor hd and Digitax HD



# **Quick reference table**



Conformance and standards









# Ordering information - D + 10 lead time

Use the information below in the illustration to create an order code for a Unimotor hd.

089	UD	В	30	0	В			
Frame size	Motor voltage	Stator length	Rated speed	Brake	Connection type			
	055 - 115 frame	055 frame	055 - 142 frame	055 - 142 frame	Size 1			
055		A - B	*20 = 2000 rpm	<b>0</b> = Not fitted (Std)	<b>B</b> = Power and signal 90°			
067		067 frame	<b>30</b> = 3000 rpm	<b>5</b> = Parking brake (fibre) <sup>1</sup>	rotatable			
089		Α	* 115UDD20 only	<b>6</b> = Parking brake (resin) <sup>2</sup>				
115	<b>ED</b> = 220 V	089 frame		<sup>1</sup> 5 brake available only on 055 & 142 f	rames			
142		С		<sup>2</sup> 6 brake available only on 067, 089 &	115 frames			
		115 frame						
		В						
	055 - 142 frame	055 frame						
		A - C		Express availability motors, available				
		067 frame		in ten days ex works				
		В						
		089 frame						
	<b>UD</b> = 400 V	B - C						
		115 frame						
		B - D						
		142 frame						
		С						

# Ordering information - standard lead time

Additional options are available upon request but may require a longer lead time to complete, please check with the Automation Center.

067	UD	В	30	0	В
Frame size	Motor voltage	Stator length	Rated speed*	Brake	Connection type"
		055 frame	055 - 067 frame	055 - 190 frame	Size 1
055	<b>ED</b> = 220V	A - C	<b>30</b> = 3000 rpm	<b>0</b> = Not fitted (Std)	<b>B</b> = Power and signal 90°
067	<b>UD</b> = 400V	067 frame	<b>60</b> = 6000 rpm	<b>5</b> = Parking brake (fibre)	rotatable
089		A - C	089 frame	<b>6</b> = Parking brake (resin) <sup>3</sup>	D = Single cable, power & signal combined, 90°
115		089 frame	<b>30</b> = 3000 rpm	<b>X</b> = Special	rotatable
142		A - C	<b>40</b> = 4000 rpm	<sup>3</sup> 6 brake not available on 055 & 190 frames	Size 1.5
190		115 frame	<b>60</b> = 6000 rpm		<b>J</b> = Power and signal 90°
		B - D	115 frame		rotatable
		142 frame	<b>20 =</b> 2000 rpm		E = Single cable, power & signal combined, 90°
		C - E	<b>30</b> = 3000 rpm		rotatable
		190 frame	142 frame		
		C/D/F	<b>10</b> = 1000 rpm		
			<b>15</b> = 1500 rpm		
			<b>20</b> = 2000 rpm		
			<b>30</b> = 3000 rpm	* Not all speeds are	available on all motors
			190 frame		
			<b>10</b> = 1000 rpm	** Single cable only m	nust be fitted with KTY
			<b>15</b> = 1500 rpm	thermistor and is or	nly available with certain
			<b>20</b> = 2000 rpm	reedback options. Pie	ease check before ordering.



A	CA		A
Output shaft	Feedback device		Inertia
055 - 142 frame	055 - 067 frame		055 - 142 frame
A = Key	AR = Resolver		A = Standard + PTC Thermistor
<b>F</b> = Key and half key supplied separately <sup>4</sup>	CR = Incremental Encoder	R35i	
	EM = Inductive EnDat SinCos Multi-turn	EQI 1130	
	089 - 142 frame		
	AE = Resolver		
	CA = Incremental Encoder	CFS50	
	EC = Inductive EnDat SinCos Multi-turn	EQI 1331	
	EB = Optical EnDat SinCos Single-turn	EQN 1325	
	RA = Optical Hiperface SinCos Multi-turn	SRM 50	

	А		CA				Α		
	Output shaft	Feedback device				Inertia			
05	55 - 190 frame	055 - 067 frame				C	)55 - 190 frame		
A = Key		AR = Resolver				A = Standard + PTC	Thermistor		
<b>B</b> = Plain shaft		CR = Incremental Encoder			R35i	C = Standard + KTY	Thermistor		
E = Key with half key	fitted <sup>4</sup>	EM = Inductive EnD	at SinCos Multi-	-turn	EQI 1130	E = Standard + PTC	Thermistor + Lifting b	orackets	
F = Key and half key	supplied separately <sup>4</sup>	FM = Inductive EnD	at SinCos Single	e-turn	ECI 1118				
		TL = Optical Hiperface SinCos Multi-turn			SKM 36				
		<b>UL</b> = Optical Hiperface SinCos Single-turn			SKS 36				
		<b>EN</b> = Optical EnDat Multi-turn Size 36			EQN 1135				
		FN = Optical EnDat Single-turn Size 36			ECN 1123				
		<b>EG</b> = Inductive EnD	at Multi-turn		EQI 1131				
		FG = Inductive EnD	at Single-turn		ECI 1119				
		<b>XX</b> = Specials							
			089 - 190 fra	ame					
	AE = Resolver		RA =		otical Hiperface	SinCos Multi-turn	SRM 50		
	<b>CA</b> = Incremental Encoder		CFS50 <b>SA</b> = 0		otical Hiperface	SinCos Single-turn	SRS 50		
	EC = Inductive EnDat SinCos N	Multi-turn EQI 1331 <b>EB</b> = Op			otical EnDat Sin	Cos Multi-turn	EQN 1325		
	FC = Inductive EnDat SinCos S	Single-turn	ECI 1319	FB = Op	otical EnDat Sin	Cos Single-turn	ECN 1313		

<sup>\*</sup> other feedback options are available on request but may increase the motor lead time. Please check before ordering.

EQI 1331FS **GB** = ROHS EnDat Multi-turn Size 58

ECI 1319FS **HB** = ROHS EnDat Single-turn Size 58

**EF** = Inductive EnDat Multi-turn FS

FF = Inductive EnDat Single-turn FS

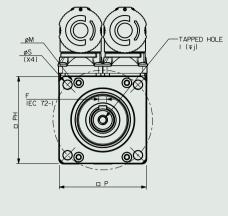
EQN 1337

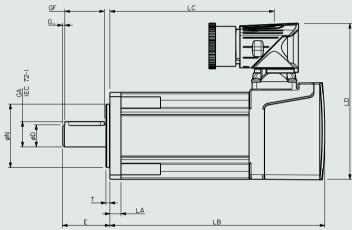
ECN 1325

#### **SERVO MOTOR SERIES**

# Frame size 055

Moto	r frame size (mm)		055ED			055UD				
	Voltage (Vrms)	2	00-24	0		380-480				
	Frame length				Α	В	С			
Continuous	stall torque (Nm)	0.72	1.18	1.65	0.72	1.18	1.65			
ī	Peak torque (Nm)	2.88	4.72	6.60	2.88	4.72	6.60			
Standar	d inertia (kg cm²)	0.14	0.25	0.36	0.14	0.25	0.36			
Winding thermal t	ime constant (sec)	34	38	42	34	38	42			
Standard n	notor weight (kg)	1.20	1.50	1.80	1.20	1.50	1.80			
	Number of poles	8	8	8	8	8	8			
Speed 3000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =	0.74 45	0.87 52.5	0.91 55	0.74 45	1.49 90	1.65 100			
R	ated torque (Nm)	0.70	1.05	1.48	0.70	1.05	1.48			
	Stall current (A)	0.97	1.36	1.81	0.97	0.79	1.00			
R	ated power (kW)	0.22	0.33	0.46	0.22	0.33	0.46			
1	R (ph-ph) (Ohms)	28	14.12	9.53	28	45	31			
	L (ph-ph) (mH)	50	32	23	50	100	75			
Recommended	d power conn' size	1	1	1	1	1	1			
Speed 6000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =	0.45 27	0.43 26	0.48 29	0.74 45	0.79 47.50	0.83 50			
R	ated torque (Nm)	0.68	0.9	1.2	0.68	0.9	1.2			
	Stall current (A)	1.61	2.74	3.44	0.97	1.49	1.99			
R	ated power (kW)	0.43	0.57	0.75	0.43	0.57	0.75			
1	R (ph-ph) (Ohms)	8.5	3.55	2.38	28	10.7	7.8			
	L (ph-ph) (mH)	16	8.2	6.3	50	25	20			
Recommended	d power conn' size	1	1	1	1	1	1			





 $\Delta t=100 ^{\circ} \text{C winding } 40 ^{\circ} \text{C maximum ambient}$  All data subject to +/-10% tolerance Stall torque, rated torque and power relate to maximum continuous operation tested in a 20 ^{\circ} \text{C ambient at } 12 \text{ kHz drive switching frequency} All other figures relate to a 20 ^{\circ} C motor temperature. Maximum intermittent winding temperature is 140 ^{\circ} C

#### Motor dimension (mm)

### Drawing number: GM496400

	Fe	edback AF	R, CR, EM, F	M	Flange Register		Register Register		Flange	Fixing hole	Fixing hole	Motor	Mounting
	Unbrake	d length	Braked	length	thickness	length	diameter	height	square	diameter	PCD	housing	bolts
	LB (±0.9)	LC (±1.0)	LB (±0.9)	LC (±1.0)	LA (±0.5)	T (±0.1)	N (j6)	LD (±0.3)	P (±0.3)	S (H14)	M (±0.5)	PH (±0.5)	
055A	118.0	90.0	158.0	130.0									
055B	142.0	114.0	182.0	154.0	7.0	2.5	40.0	99.0	55.0	5.8	63.0	55.0	M5
055C	166.0	138.0	206.0	178.0									

	Shaft diameter	Shaft length	Key height	Key length	Key to shaft end	Key width	Tapped hole thread size	Tapped hole depth
	D (j6)	Е	GA	GF	G	F (h9)	1	J (±1)
14.0 Std	14	30.0	16.0	25.0	1.5	5.0	M5	12.5



Moto	r frame size (mm)		067ED		1		067UD			
	Voltage (Vrms)	2	00-240	)	İ	380-480				
	Α	В	С		Α	В	С			
Continuous	stall torque (Nm)	1.45	2.55	3.70		1.44	2.55	3.7		
	Peak torque (Nm)	4.35	7.65	11.10		4.35	7.65	11.1		
Standa	rd inertia (kg cm²)	0.30	0.53	0.75		0.3	0.53	0.75		
Winding thermal	time constant (sec)	54.0	61.0	65.0		54	61.0	65.0		
Standard	motor weight (kg)	1.96	2.56	3.16		1.96	2.56	3.16		
	Number of poles	10	10	10		10	10	10		
Speed 3000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		0.93 57			0.8 49	1. 9	_		
F	ated torque (Nm)	1.4	2.45	3.5		1.4	2.45	3.5		
	Stall current (A)	1.56	2.74	3.98		1.81	1.59	2.31		
ı	Rated power (kW)	0.44	0.77	1.1		0.44	0.77	1.1		
	R (ph-ph) (Ohms)	14.92	4.88	3.33		11.69	15.2	10.7		
	L (ph-ph) (mH)	45.4	17.4	12.7		35.2	54.2	40.8		
Recommended	d power conn' size	1	1	1		1	1	1		
Speed 6000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		0.47 28.5				0.8 49			
F	Rated torque (Nm)	1.3	2.2	•		1.30	2.2	3.1		
	Stall current (A)	3.09	5.43	•		1.81	3.19	4.63		
ı	Rated power (kW)	0.82	1.38	•		0.82	1.38	1.95		
	R (ph-ph) (Ohms)	3.86	1.22	•		11.69	3.79	2.68		
	L (ph-ph) (mH)	11.1	4.4	•		35.2	13.6	10.2		
Recommended	d power conn' size	1	1	<b>*</b>		1	1	1		

<sup>♦</sup> not available

 $\Delta t=100 ^{\circ} \text{C winding } 40 ^{\circ} \text{C maximum ambient}$  All data subject to +/-10% tolerance Stall torque, rated torque and power relate to maximum continuous operation tested in a 20 ^{\circ} \text{C ambient at } 12 \text{kHz drive switching frequency} All other figures relate to a 20 ^{\circ} C motor temperature. Maximum intermittent winding temperature is 140 ^{\circ} \text{C}

Drawing number: IM/0694/GA

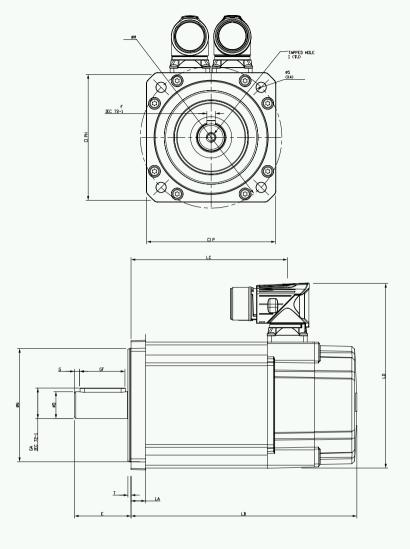
#### Motor dimension (mm)

	F	eedback A	R, CR, EM, FI	М	Flange	Register	Register	Overall	Flange	Fixing hole	Fixing hole	Motor	Mounting
	Unbrake	d length	Braked	length	thickness	length	diameter	height	square	diameter	PCD	housing	bolts
	LB (± 0.9)	LC (± 1.0)	LB (± 0.9)	LC (± 1.0)	LA(± 0.5)	T(± 0.1)	N(j6)	LD(± 0.3)	P(± 0.3)	S(H14)	M(± 0.5)	PH(± 0.5)	
067A	142.9	109.0	177.9	144.0									
067B	172.9	139.0	207.9	174.0	7.7	2.5	60.0	111.5	70.0	5.8	75.0	67.00	M5
067C	202.9	169.0	237.9	204.0									

	Feedback TL, UL					
	Unbraked	Braked				
	length	length				
	LB (± 0.9)	LB (± 0.9)				
067A	157.4	192.4				
067B	187.4	222.4				
067C	217.4	252.4				

	Shaft diameter	Shaft length	Key height	Key length	Key to shaft end	Key width	Tapped hole thread size	Tapped hole depth
	D (j6)	E	GA	GF	G	F (h9)	I	J (± 1)
14.0 (Std)	14.0	30.0	16.0	25.0	1.5	5.0	M5 x 0.8	13.5

Mot	Motor frame size (mm)					089UD	
	Voltage (Vrms)	2	00-24	0	3	80-48	)
	Frame length	Α	В	С	Α	В	С
Continuou	s stall torque (Nm)	3.2	5.5	8.0	3.2	5.5	8.0
	9.6	16.5	24.0	9.6	16.5	24.0	
Standa	ard inertia (kg cm²)	0.87	1.61	2.34	0.87	1.61	2.34
Winding therma	time constant (sec)	85.0	93.0	98.0	85	93.0	98.0
Standard	motor weight (kg)	3.18	4.28	5.38	3.18	4.28	5.38
	Number of poles	10	10	10	10	10	10
Speed 3000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		0.93 57			1.6 98	
	Rated torque (Nm)	3.0	4.85	6.9	3	4.85	6.9
	Stall current (A)	3.44	5.91	8.6	2	3.44	5.0
	Rated power (kW)	0.94	1.52	2.17	0.94	1.52	2.17
	R (ph-ph) (Ohms)	3.28	1.57	0.89	10.1	5.05	2.68
	L (ph-ph) (mH)	21.6	11.8	7.1	65.2	38.4	21.7
Recommende	d power conn' size	1	1	1	1	1	1
Speed 4000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		0.7 42.75			1.2 73.5	
1	Rated torque (Nm)	2.9	4.55	6.35	2.9	4.55	6.35
	Stall current (A)	4.57	7.86	11.4	2.67	4.58	6.67
	Rated power (kW)	1.21	1.91	2.66	1.21	1.91	2.66
	R (ph-ph) (Ohms)	2.04	0.79	0.54	6.16	2.47	1.75
	L (ph-ph) (mH)	13.2	6.0	4.4	39.8	18.8	14.0
Recommende	d power conn' size	1	1	1	1	1	1
Speed 6000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		0.47 28.5			0.8 49	
1	Rated torque (Nm)	2.65	3.8	5.0	2.65	3.8	5.0
	Stall current (A)	6.81	11.7	17.02	4.0	6.88	10.0
	Rated power (kW)	1.67	2.39	3.14	1.67	2.39	3.14
	R (ph-ph) (Ohms)			0.23	2.52	1.27	0.83
	L (ph-ph) (mH)	6.2	3.0	1.90	16.3	9.6	6.7
Recommende	d power conn' size	1	1	1	1	1	1



Drawing number: IM/0688/GA

 $\Delta t=100\,^{\circ}\text{C winding }40\,^{\circ}\text{C maximum ambient}$  All data subject to +/-10% tolerance Stall torque, rated torque and power relate to maximum continuous operation tested in a 20\,^{\circ}\text{C ambient at }12\text{kHz drive switching frequency} All other figures relate to a 20\,^{\circ}\text{C motor temperature}. Maximum intermittent winding temperature is 140\,^{\circ}\text{C}

#### Motor dimension (mm)

		Feedback E	C, FC, EF, FF		Flange	Register	Register	Overall	Flange	Fixing hole	Fixing hole	Motor	Mounting
	Unbrake	d length	Braked	length	thickness	length	diameter	height	square	diameter	PCD	housing	bolts
	LB (± 0.9)	LC (± 1.0)	LB (± 0.9)	LC (± 1.0)	LA(± 0.5)	T(± 0.1)	N(j6)	LD(± 0.3)	P(± 0.3)	S(H14)	M(± 0.5)	PH(± 0.5)	
089A	147.8	110.5	187.9	150.6									
089B	177.8	140.5	217.9	180.6	10.3	2.2	80.0	130.5	91.0	7.00	100.0	89.0	M6
089C	207.8	170.5	247.9	210.6									

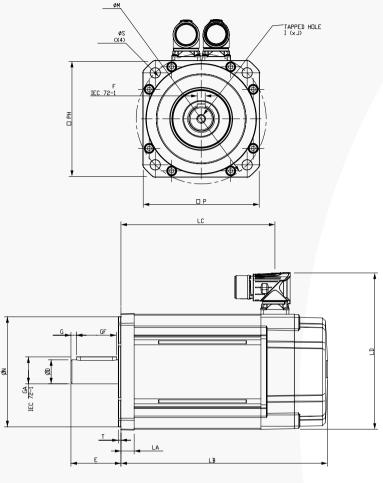
	Feed FB, EB, C	lback A, SA, RA	Feed A	
	Unbraked	Braked	Unbraked	Braked
	length	length	length	length
	LB (± 0.9)	LB (± 0.9)	LB (± 0.9)	LB (± 0.9)
089A	160.8	200.9	137.8	177.9
089B	190.8	230.9	167.8	207.9
089C	220.8	260.9	197.8	237.9

	Shaft diameter	Shaft length	Key height	Key length	Key to shaft end	Key width	Tapped hole thread size	Tapped hole depth
	D (j6)	Е	GA	GF	G	F (h9)	I	J (± 1)
19.0 Std	19.0	40.0	21.5	32.0	3.7	6.0	M6 x 1.0	17.0



Motor f	rame size (mm)	) 115ED				115UD			
	Voltage (Vrms)	2	200-240	)		;	380-48	0	
	Frame length	В	С	D		В	С	D	
Continuous s	tall torque (Nm)	10.2	14.6	18.8		10.2	14.6	18.8	
Pe	eak torque (Nm)	30.6	43.8	56.4		30.6	43.8	56.4	
Standard	inertia (kg cm²)	4.41	6.39	8.38		4.41	6.39	8.38	
Winding thermal tir	ne constant (sec)	164.0	168.0	175.0		164	168.0	175.0	
Standard mo	otor weight (kg)	6.95	8.7	10.49		6.95	8.72	10.49	
١	Number of poles	10	10	10		10	10	10	
Speed 2000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		1.4 85.5				2.4 147		
Rat	ed torque (Nm)	8.6	11.90	15.6		8.6	11.90	15.6	
:	Stall current (A)	7.29	10.43	13.43		4.25	6.08	7.83	
Ra	ted power (kW)	1.80	2.49	3.27		1.8	2.49	3.27	
R	(ph-ph) (Ohms)	1.40	0.77	0.61		4.41	2.41	1.8	
	L (ph-ph) (mH)	12.8	7.9	6.6		40.6	24.7	19.5	
Recommended p	ower conn' size	1	1	1		1	1	1	
Speed 3000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		0.93 57				1.6 98		
Rat	ed torque (Nm)	7.7	10.5	•		7.7	10.5	13.6	
	Stall current (A)	10.97	15.70	•		6.38	9.13	11.75	
Ra	ted power (kW)	2.42	3.30	•		2.42	3.3	4.27	
R	0.58	0.39	<b>*</b>		1.83	1.21	0.78		
	5.4	4.0	•		16.9	12.7	8.7		
Recommended p	ower conn' size	1	1	<b>*</b>		1	1	1	

<sup>♦</sup> not available



Drawing number: IM/0689/GA

At= 100°C winding 40°C maximum ambient
All data subject to +/-10% tolerance
Stall torque, rated torque and power relate to maximum continuous operation tested in a 20°C ambient at **12kHz drive switching frequency**All other figures relate to a 20°C motor temperature. Maximum intermittent winding temperature is 140°C

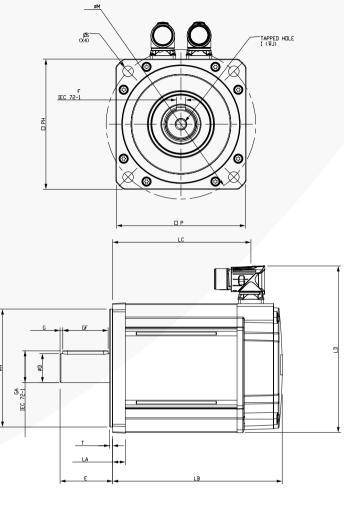
# Motor dimension (mm)

		Feedback E	C, FC, EF, FF		Flange	Register	Register	Overall	Flange	Fixing hole	Fixing hole	Motor	Mounting
	Unbrake	d length	Braked	length	thickness	length	diameter	height	square	diameter	PCD	housing	bolts
	LB (± 0.9)	LC (± 1.0)	LB (± 0.9)	LC (± 1.0)	LA(± 0.5)	T(± 0.1)	N(j6)	LD(± 0.3)	P(± 0.3)	S(H14)	M(± 0.5)	PH(± 0.5)	
115B	193.8	154.0	230.9	191.1									
115C	223.8	184.0	260.9	221.1	13.2	2.7	110.0	156.5	116.0	10.00	130.0	115.0	M8
115D	253.8	214.0	290.9	251.1									

	Feed FB, EB, C	back A, SA, RA	Feed A	back E
	Unbraked length	Braked length	Unbraked length	Braked length
	LB (± 0.9)	LB (± 0.9)	LB (± 0.9)	LB (± 0.9)
115B	206.8	243.9	183.8	220.9
115C	236.8	273.9	213.8	250.9
115D	266.8	303.9	243.8	280.9

	Shaft diameter	Shaft length	Key height	Key length	Key to shaft end	Key width	Tapped hole thread size	Tapped hole depth
	D (j6)	E	GA	GF	G	F (h9)	I	J (± 0.1)
24.0 Std	24.0	50.0	27.0	40.0	5.3	8.0	M8 x 1.25	20.0

Mo	otor frame size (mm)		142ED		142UD				
	Voltage (Vrms)		200-240	)			380-480	)	
	Frame length	С	D	E		С	D	E	
Continuo	ous stall torque (Nm)	25.0	31.5	38.0		25.0	31.5	38.0	
	Peak torque (Nm)	74.9	94.5	114.0		74.9	94.5	114.0	
Stand	dard inertia (kg cm²)	17.0	22.1	27.2		17.0	22.10	27.20	
Winding therm	nal time constant (sec)	245.0	251.0	256.0		245.0	251.0	256.0	
Standar	d motor weight (kg)	12.74	15.39	18.04		12.74	15.39	18.04	
	Number of poles	10	10	10		10	10	10	
Speed 1000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		2.8 171						l
	Rated torque (Nm)	23.3	29.0	34.5		•	•	•	Ì
	Stall current (A)	8.9	11.2	13.6		•	•	•	
	Rated power (kW)	2.44	3.04	3.61		•	•	•	
	R (ph-ph) (Ohms)	1.36	0.94	0.72		•	<b>*</b>	<b>*</b>	
	L (ph-ph) (mH)	21.3	15.2	12.3		•	•	•	
Recommend	led power conn' size	1	1	1		•	<b>*</b>	<b>♦</b>	
Speed 1500 (rpm)	Kt (Nm/A) = Ke (V/krpm) =						3.2 196		
	Rated torque (Nm)	•	•	•		22.3	27.0	31.7	
	Stall current (A)	<b>*</b>	•	•		7.80	9.8	11.9	
	Rated power (kW)	<b>*</b>	<b>*</b>	<b>*</b>		3.50	4.2	5.0	
	R (ph-ph) (Ω)	<b>*</b>	•	<b>*</b>		1.36	0.94	0.72	
	L (ph-ph) (mH)	•	•	•		21.3	15.2	12.3	
	Connection type	•	•	•		1	1	1	
Speed 2000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		1.4 85.5				2.4 147		
	Rated torque (Nm)	21.4	25.7	29.6		21.4	25.7	29.6	
	Stall current (A)	17.8	22.5	27.1		10.4	13.1	15.8	
	Rated power (kW)	4.48	5.38	6.2		4.48	5.38	6.20	
	R (ph-ph) (Ohms)	0.34	0.24	0.18		0.79	0.62	0.49	
	L (ph-ph) (mH)	5.3	3.8	3.1		12.2	9.7	8.3	
Recommend	led power conn' size	1.5	1.5	1.5		1	1	1	
Speed 3000 (rpm)	Kt (Nm/A) = Ke (V/krpm) =		0.93 57				1.6 98		
(Ipili)	Rated torque (Nm)	18.4	20.9	•		18.4	20.9	23	
	Stall current (A)	26.9	33.9	•		15.6	19.7	23.8	
	Rated power (kW)	5.78	6.57	•		5.78	6.57	7.23	
	R (ph-ph) (Ohms)	0.12	0.1	•		0.34	0.24	0.18	
	L (ph-ph) (mH)	1.9	1.6	•		5.3	3.8	3.1	
Recommend	led power conn' size	1.5	1.5	•		1	1.5	1.5	



Drawing number: IM/0709/GA

At= 100°C winding 40°C maximum ambient. All data subject to +/-10% tolerance
Stall torque, rated torque and power relate to maximum continuous operation tested in a 20°C ambient at **12kHz drive switching frequency**All other figures relate to a 20°C motor temperature. Maximum intermittent winding temperature is 140°C

# Motor dimension (mm)

	Unbrake	d length	Braked	length	Flange thickness	Register length	Register diameter	Overall height	Flange square	Fixing hole diameter	Fixing hole PCD	Motor housing	Mounting bolts
	LB (± 0.9)	LC (± 1.0)	LB (± 0.9)	LC (± 1.0)	LA(± 0.5)	T(± 0.1)	N(j6)	LD(± 0.3)	P(± 0.3)	S(H14)	M(± 0.5)	PH(± 0.5)	
142C	217.0	182.5	282.5	248.0				183.5					
142D	247.0	212.5	312.5	278.0	14.0	3.4	130.0		142.0	12.0	165.0	142.0	M10
142E	277.0	242.5	342.5	308.0				183.5- 204.5					

	Shaft diameter	Shaft length	Key height	Key length	Key to shaft end	Key width	Tapped hole thread size	Tapped hole depth
	D (j6)	E	GA	GF	G	F (h9)	I	J (± 1)
32.0 Std	32.0	58.0	35.0	50.0	3.0	10.0	M12 x 1.75	29.0

<sup>♦</sup> not available



Moto	or frame size (mm)		190ED					
	Voltage (Vrms)		200-240	)		:	380-480	)
	Frame length	С	D	F		С	D	F
Continuous	s stall torque (Nm)	52.0	62.0	85.0		52	62.0	85.0
	Peak torque (Nm)	156.0	186.0	255.0		156	186.0	255.0
Standa	ard inertia (kg cm²)	54.6	70.9	103.5		54.6	70.9	103.5
Winding thermal	time constant (sec)	311.0	316.0	324.0		311.0	316.0	324.0
Standard	motor weight (kg)	27.74	34.3	47.42		27.74	34.3	47.42
	Number of poles	10	10	10		10	10	10
Speed 1000	Kt (Nm/A) =	2.8						
(rpm)	Ke (V/krpm) =		171					
ı	Rated torque (Nm)	49.0	56.5	77.5		<b>*</b>	•	•
	Stall current (A)	18.6	22.1	30.4		<b>*</b>	<b>*</b>	•
	Rated power (kW)	5.13	5.92	8.12		<b>*</b>	•	•
	R (ph-ph) (Ohms)	0.47	0.4	0.23		<b>*</b>	•	•
	L (ph-ph) (mH)	12.3	10.4	6.8		•	•	•
Recommende	d power conn' size	1.5	1.5	1.5		•	•	•
Speed 1500 (rpm)	Kt (Nm/A) = Ke (V/krpm) =						3.2 196	
	Rated torque (Nm)	•	٠	•		46.2	52.2	68.5
	Stall current (A)	•	•	•		16.3	19.4	26.6
	Rated power (kW)	•	•	•		7.26	8.2	10.76
	R (ph-ph) (Ohms)	•	•	•		0.57	0.4	0.23
	L (ph-ph) (mH)	•	•	•		14.2	10.4	6.8
Recommende	d power conn' size	•	•	•		1.5	1.5	1.5
Speed 2000	Kt (Nm/A) =		1.4				2.4	
(rpm)	Ke (V/krpm) =		85.5				147	
ı	Rated torque (Nm)	42.5	•	•		42.5	45.3	56.0
	Stall current (A)	37.14	<b>*</b>	<b>*</b>		21.7	25.8	35.42
	Rated power (kW)	8.9	•	•		8.9	9.5	11.7
	R (ph-ph) (Ohms)	0.12	<b>*</b>	<b>*</b>		0.34	0.17	0.14
	L (ph-ph) (mH)	3.1	•	•		8.2	5.05	4.55
Recommende	d power conn' size	1.5	•	•		1.5	1.5	1.5

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Δt= 100°C winding 40°C maximum ambient. All data subject to +/-10% tolerance
Stall torque, rated torque and power relate to maximum continuous operation tested in a 20°C ambient at **12kHz drive switching frequency**All other figures relate to a 20°C motor temperature. Maximum intermittent winding temperature is 140°C

# Motor dimension (mm)

	Unbrake	d length	Braked length		Flange thickness	Register length	Register diameter	Overall height	Flange square	Fixing hole diameter	Fixing hole PCD	Motor housing	Mounting bolts
	LB (± 0.9)	LC (± 1.0)	LB (± 0.9)	LC (± 1.0)	LA(± 0.5)	T(± 0.1)	N(j6)	LD(± 0.3)	P(± 0.3)	S(H14)	M(± 0.5)	PH(± 0.5)	
190C	220.6	191.1	319.1	289.6									
190D	250.6	221.1	349.1	319.6	18.5	3.9	180.0	252.5	190.3	14.5	215.0	190.0	M12
190F	310.6	281.1	409.1	379.6									

#### Shaft dimensions (mm)

	Shaft diameter	Shaft length	Key height	Key length	Key to shaft end		Tapped hole thread size	Tapped hole depth
	D (j6)	E	GA	GF	G	F (h9)	1	J (± 1)
38.0 Std	38.0	80.0	41.0	70.0	4.6	10.0	M12 x 1.75	29.0

Drawing number: IM/0710/GA

<sup>♦</sup> not available

# **Motor** derating

Any adverse operating conditions require that the motor performance be derated. These conditions include: ambient temperature above 40 °C, motor mounting position, drive switching frequency or the drive being oversized for the motor.

#### **Ambient temperatures**

The ambient temperature around the motor must be taken into account. For ambient temperatures above 40 °C the torque must be derated using the following formula as a guideline. (Note: Only applies to 2,000/3,000 rpm motors and assumes copper losses dominate.)

New derated torque

= Specified torque  $\times \sqrt{[1-((Ambient temperature - 40^{\circ}C) / 100)]}$ 

For example with an ambient temperature of 76 °C the new derated torque will be 0.8 x specified value

#### Thermal test conditions

The performance data shown has been recorded under the following conditions. Ambient temperature 20 °C, with the motor mounted on a thermally isolated aluminium plate as shown below.

#### **Mounting arrangements**

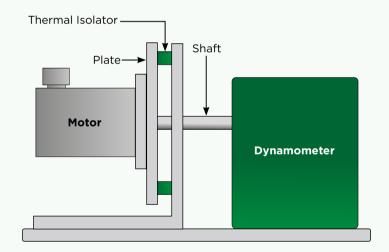
The motor torque must be derated if:

- The motor mounting surface is heated from an external source, such as a gearbox.
- The motor is connected to a poor thermal conductor.
- The motor is in a confined space with restricted air flow.

# **Drive switching frequency**

Most Unidrive M and Digitax ST nominal current ratings are reduced for the higher switching frequencies. See the appropriate drive manual for details.

See the table below for the motor derate factors. These figures are for guidance only.



Motor type/frame	Aluminium heatsink plate			
055 mm	110 x 110 x 27mm			
067-089 mm	250 x 250 x 15mm			
115-142 mm	350 x 350 x 20mm			
190 mm	500 x 500 x 20mm			

### **UNIMOTOR HD DERATE FACTORS**

Switching						
frequency	055	067	089	115	142	190
3kHz	0.92	0.93	0.89	0.89	0.83	0.90
4kHz	0.93	0.94	0.91	0.92	0.92	0.95
6kHz	0.95	0.95	0.95	0.96	0.96	1
8kHz	0.96	0.98	0.97	0.98	0.98	1
12/16kHz	1	1	1	1	1	1

**NOTE:** Only applies to motors up to 3,000 rpm (rms) or lower. Assumes copper losses dominate on all frame sizes. Derate factor is applied to stall torque, rated torque, stall current and rated power.



# **Performance** definitions

#### Stall torque

This is the maximum torque within the continuous zone at zero speed. Maximum continuous torque ratings may be intermittently exceeded for short periods provided that the winding  $\Delta t$  max temperature is not exceeded.

 $\Delta t$  max = 100 °C over a maximum ambient of 40 °C for Unimotor fm and Unimotor hd.

#### Stall current

Stall current = Stall torque / kt

Motor label and performance tables quote stall current when motor is at full power in a maximum ambient of 40 °C.

#### Rated speed

This is the maximum speed of the motor within the continuous zone. The motor speed can be controlled to any speed subject to the voltage limits and drive constraints as shown by the intermittent zone on a motor performance graph

#### Ke voltage constant

This is the phase to phase rms voltage generated at the stator when the shaft is back driven at 1,000 rpm with the rotor at 20  $^{\circ}$ C.

### Kt torque constant

A brushless motor delivers torque proportional to the current, such that torque = Kt x current.

Where Kt =  $0.0165 \times \text{Ke}$  (at 20 °C).

Magnets used on all motors are affected by temperature such that Ke and Kt reduce with increasing temperatures of the magnets. The reductions depends upon the magnet type and material grade used.

# Winding thermal time constant

The thermal time constant of the winding with respect to the stator temperature as a reference in the exponential temperature rise given by the formula:

Winding temperature at time t seconds = T0+T1(1-e-t/tc) Where T0 is the initial temperature,T1 is the final winding temperature and tc = thermal time constant (seconds)

Note that temperature = 63.2 % of T1 when t=tc

A thermal protection trip is provided by the drive, based upon calculations using elapsed time, current measurement, and the parameter settings set by the user or directly from the motor map.

Unimotor hd windings are ultimately protected by thermistor devices in the winding overhangs. These must be connected to the appropriate drive inputs via the motor feedback signal connector.

# **Rated power**

This is the product of the rated speed (radian/sec) and the rated torque (Nm) expressed in Watts (W).

#### **∆t temperature**

At temperature is the temperature difference between the copper wires of the motor winding and the ambient air temperature surrounding the motor.

The maximum  $\Delta t$  temperature permitted is 100 °C over a maximum ambient of 40 °C.

(i.e. a maximum winding temperature of 140 °C)

# Nameplate definitions

**Model** Full part number of the motor

3Ø Indicates this is a 3 phase motor

**POLE** Number of poles: 055 - 8 poles - 4 pole pairs 067-190 - 10 poles - 5 pole pairs

**Insul** Windings are built to class F (155  $^{\circ}$ C)

**F/B** This gives the feedback device, count and working voltage or the feedback type

**S/N/DATE** The serial number and date the motor was manufactured

IP Ingress protection rating IP 65S

Mcs The stall torque at stall current

Mn The rated torque of the motor

**Ke** This is the AC Volts per 1,000 rpm with the motor at 20 °C



**Kt** Value shown is for the magnet's temperature at 20 °C

Ics The constant stall current at the maximum winding temperature of 140 °C

**Pn** The rated power of the motor

**nN/max** The rated speed/ this is the maximum speed allowed when taking into account these three factors:

- 1) Maxdrive voltage
- 2) Maxencoder speed
- 3) Maxmechanical speed

**VPWM** This indicates that the motor is for use with a voltage pulse width modulated drive with the supply voltage shown

**Brake** The current, that rated torque and the operation voltage for the brake or N/A if the brake is not fitted

# Additional motor weights all figures are subject to a tolerance of (±10%)

Motor frame size		055			067			089			115			142			190	
Frame length	Α	В	С	Α	В	С	Α	В	С	Α	В	С	Α	В	С	Α	В	С
Braked '5' brake		+0.4			+0.7			+1.0			+1.5			+2.8			+4.0	
Braked '6' brake					+0.68			+1.4			+2.09			+2.29				
Fan box											+1.65			+1.9			+2.6	
Hybrid box small											+0.5			+0.5				
Hybrid box medium														+0.5			+0.5	
Hybrid box large																	+1.5	

# **Feedback**

Feedback device order code	Feedback type	Manufacturer	Encoder supply voltage	SinCos cycle or incremental pulses per revolution	Resolution available to position loop <sup>283</sup>	Absolute multi-turn revolutions	Feedback accuracy¹	Single cable connector available <sup>4</sup>	Serial communication protocol	Frame size available
				05	5 - 067 motors					
AR	Resolver	LTN RE - 15	7 Vdc Excitation 5kHz	1 Transformation ratio 0.5	Medium 16384 (14 bits)	-	Low +/- 600"	-	-	-
CR	Incremental Encoder	R35i	5 Vdc ± 10%	4096	Medium 16384 (14 bits)	-	Medium +/- 150"	-	-	-
EN (Multi-turn)	Optical	EQN 1135	3.6 - 14 Vdc	N/A	Very High 8.38 x 10^6	4096 (12 bits)	High	_	EnDat 2.2 /	_
FN (Single-turn)	EnDat Only	ECN 1123	3.5 14 Vac	19/4	(23 bits)	-	+/- 60"		EnDat 22	
EG (Multi-turn)	Inductive	EQI 1131	3.6 - 14 Vdc	N/A	High 5.24 x 10^5	4096 (12 bits)	Medium	6 wire HMC6	EnDat 2.2 /	_
FG (Single-turn)	EnDat Only	ECI 1119		ŕ	(19 bits)	-	+/- 120"		EnDat 22	
TL (Multi-turn)	Optical Hiperface	SKM 36	7 - 12 Vdc	128	High 1.31 x 10^5	4096 (12 bits)	Medium	_	Hiperface	_
UL (Single-turn)	SinCos	SKS 36	, 12 vac	120	(17 bits)	-	+/- 120"		препасе	
EM (Multi-turn)	Inductive EnDat	EQI 1130	5 Vdc ± 5%	16	High 2.62 x 10^5	4096 (12 bits)	Low	6 wire HMC6	EnDat 2.1 /	_
FM (Single-turn)	SinCos	ECI 1118	3 Vac ± 3/6	10	(18 bits)	-	+/- 480"		EnDat 01	
				08	89 - 190 motors					
AE	Resolver	Size 52	6 Vdc Excitation 6kHz	1 Transformation ratio 0.31	99 - 190 motors  Medium 16384 (14 bits)	-	Low +/- 720"	-	-	-
AE CA	Resolver Incremental Encoder	Size 52 CFS50	Excitation	1 Transformation	Medium 16384	-		-		-
	Incremental		Excitation 6kHz	1 Transformation ratio 0.31	Medium 16384 (14 bits) Medium 16384 (14 bits)	- 4096 (12 bits)	+/- 720" High +/- 60"	-	- - EnDat 2.1 /	-
CA EC	Incremental Encoder	CFS50	Excitation 6kHz 5 Vdc ± 10%	1 Transformation ratio 0.31 4096	Medium 16384 (14 bits) Medium 16384 (14 bits)		+/- 720" High +/- 60"	-	- - EnDat 2.1 / EnDat 01	-
CA EC (Multi-turn) FC	Incremental Encoder  Inductive EnDat SinCos  Inductive EnDat	CFS50 EQI 1331	Excitation 6kHz  5 Vdc ± 10%  4.75 - 10 Vdc	1 Transformation ratio 0.31 4096 32	Medium 16384 (14 bits) Medium 16384 (14 bits) High 5.24 x 10^5 (19 bits)		+/- 720" High +/- 60"  Medium +/- 380"	- - - 6 wire HMC6	EnDat 01  EnDat 2.2 /	
CA  EC (Multi-turn)  FC (Single-turn)  EF	Incremental Encoder  Inductive EnDat SinCos	CFS50 EQI 1331 ECI 1319	Excitation 6kHz 5 Vdc ± 10%	1 Transformation ratio 0.31 4096	Medium 16384 (14 bits) Medium 16384 (14 bits) High 5.24 x 10^5 (19 bits)	(12 bits) - 4096	+/- 720" High +/- 60"  Medium +/- 380"	- - - 6 wire HMC6	EnDat 01	- -
EC (Multi-turn) FC (Single-turn) EF (Multi-turn)	Incremental Encoder  Inductive EnDat SinCos  Inductive EnDat Functional Safety  Optical	CFS50  EQI 1331  ECI 1319  EQI 1331 FS	Excitation 6kHz  5 Vdc ± 10%  4.75 - 10 Vdc  3.60 - 14 Vdc	1 Transformation ratio 0.31 4096 32	Medium 16384 (14 bits)  Medium 16384 (14 bits)  High 5.24 x 10^5 (19 bits)  High 5.24 x 10^5 (19 bits)	(12 bits) - 4096 (12 bits)	+/- 720"  High +/- 60"  Medium +/- 380"  High +/- 65"	6 wire HMC6	EnDat 01  EnDat 2.2 / EnDat 22	
EC (Multi-turn) FC (Single-turn) EF (Multi-turn) FF (Single-turn)	Incremental Encoder  Inductive EnDat SinCos  Inductive EnDat Functional Safety	CFS50  EQI 1331  ECI 1319  EQI 1331 FS  ECI 1319 FS	Excitation 6kHz  5 Vdc ± 10%  4.75 - 10 Vdc	1 Transformation ratio 0.31 4096 32 Serial Only	Medium 16384 (14 bits) Medium 16384 (14 bits) High 5.24 x 10^5 (19 bits) High 5.24 x 10^5 (19 bits)	(12 bits)  - 4096 (12 bits)  - 4096	+/- 720"  High +/- 60"  Medium +/- 380"  High +/- 65"	6 wire HMC6	EnDat 01  EnDat 2.2 /	-
CA  EC (Multi-turn)  FC (Single-turn)  EF (Multi-turn)  FF (Single-turn)  RA (Multi-turn)  SA	Incremental Encoder  Inductive EnDat SinCos  Inductive EnDat Functional Safety  Optical Hiperface SinCos	CFS50  EQI 1331  ECI 1319  EQI 1331 FS  ECI 1319 FS  SRM 50	Excitation 6kHz  5 Vdc ± 10%  4.75 - 10 Vdc  3.60 - 14 Vdc  7 - 12 Vdc	1 Transformation ratio 0.31 4096 32 Serial Only	Medium 16384 (14 bits)  Medium 16384 (14 bits)  High 5.24 x 10^5 (19 bits)  High 5.24 x 10^5 (19 bits)  High 1.04 x 10^6 (20 bits)	(12 bits)  - 4096 (12 bits)  - 4096	+/- 720"  High +/- 60"  Medium +/- 380"  High +/- 65"  High +/- 52"		EnDat 2.2 / EnDat 22  Hiperface  EnDat 2.2 /	-
CA  EC (Multi-turn)  FC (Single-turn)  EF (Multi-turn)  FF (Single-turn)  RA (Multi-turn)  SA (Single-turn)  GB	Incremental Encoder  Inductive EnDat SinCos  Inductive EnDat Functional Safety  Optical Hiperface SinCos	CFS50  EQI 1331  ECI 1319  EQI 1331 FS  ECI 1319 FS  SRM 50  SRS 50	Excitation 6kHz  5 Vdc ± 10%  4.75 - 10 Vdc  3.60 - 14 Vdc	1 Transformation ratio 0.31 4096 32 Serial Only	Medium 16384 (14 bits)  Medium 16384 (14 bits)  High 5.24 x 10^5 (19 bits)  High 5.24 x 10^5 (19 bits)  High 1.04 x 10^6 (20 bits)	(12 bits)  - 4096 (12 bits)  - 4096 (12 bits)  - 4096 4096	+/- 720"  High +/- 60"  Medium +/- 380"  High +/- 65"	- 6 wire HMC6	EnDat 2.2 / EnDat 2.2 / EnDat 22	-
EC (Multi-turn)  FC (Single-turn)  EF (Multi-turn)  FF (Single-turn)  RA (Multi-turn)  SA (Single-turn)  GB (Multi-turn)  HB	Incremental Encoder  Inductive EnDat SinCos  Inductive EnDat Functional Safety  Optical Hiperface SinCos	CFS50  EQI 1331  ECI 1319  EQI 1331 FS  ECI 1319 FS  SRM 50  SRS 50  EQN 1337	Excitation 6kHz  5 Vdc ± 10%  4.75 - 10 Vdc  3.60 - 14 Vdc  7 - 12 Vdc	1 Transformation ratio 0.31 4096 32 Serial Only	Medium 16384 (14 bits)  Medium 16384 (14 bits)  High 5.24 x 10^5 (19 bits)  High 5.24 x 10^5 (19 bits)  High 1.04 x 10^6 (20 bits)  Very High 3.35 x 10^7	(12 bits)  - 4096 (12 bits)  - 4096 (12 bits)  - 4096 (12 bits)	+/- 720"  High +/- 60"  Medium +/- 380"  High +/- 65"  High +/- 52"		EnDat 2.2 / EnDat 22  Hiperface  EnDat 2.2 /	-



# Feedback terminology

#### Resolver

A passive wound device consisting of a stator and rotor elements excited from an external source, such as an SM-Resolver, the resolver produces two output signals that correspond to the Sine and CoSine angle of the motor shaft. This is a robust absolute device of low accuracy, capable of withstanding high temperature and high levels of vibration. Positional information is absolute within one turn – i.e. position is not lost when the drive is powered down.

#### Incremental encoder

An electronic device using an optical disc. The position is determined by counting steps or pulses. Two sequences of pulses in quadrature are used so the direction sensing may be determined and 4x (pulses per rev) may be used for resolution in the drive. A marker pulse occurs once per revolution and is used to zero the position count. The encoder also provides commutation signals, which are required to determine the absolute position during the motor phasing test. This device is available in 4096, 2048 and 1024 ppr versions. Positional information is non absolute – i.e. position is lost when the drive is powered down.

# SinCos / absolute encoders

Types available are: Optical or Inductive - which can be single or multi-turn.

#### 1) Optical

An electronic device using an optical disc. An absolute encoder with high resolution that employs a combination of absolute information, transmitted via a serial link, and Sine/CoSine signals with incremental techniques.

#### 2) Inductive/Capacitive

An electronic device using inductively coupled PCBs. An absolute encoder with medium resolution the employs a combination of absolute information, transmitted via a serial link, and Sine/CoSine signals with incremental techniques. This encoder can be operated with the drive using either Sine/CoSine or absolute (serial) values only. Positional information is absolute within 4096 turns – i.e. position is not lost when the drive is powered down.

#### **Multi-turn**

As previous but with extra gear wheels included so that the output is unique for each shaft position and the encoder has the additional ability to count complete turns of the motor shaft up to 4096 revolutions

Electronic nameplate

Available on some feedback devices the electronic nameplate provides the facility to store information about the motor and feedback device. This information can then automatically be used to configure the drive for operation.

#### **Environment**

The environment is the external conditions that physically surround the Feedback device. The main factors that affect the feedback device are temperature and mechanical shock and vibration.

Motors are designed to allow the feedback devices to be within their operational temperature limits. Generally it is assumed that there is free air movement around the motor. If the motor is positioned where there is little or no airflow or it is connected to a heat source such as a gearbox, it can cause the air temperature around the feedback device to be operating outside its recommended operating temperature and can lead to problems.

Mechanical shock and vibration tends to be transmitted from the load through the motor shaft and into the feedback device. This should be considered when the motor and feedback device are being specified for the application.

#### **Position**

The defined position is the location in a coordinate system which is usually in two or more dimensions.

For a rotary feedback device this is defined as the location within one revolution. If it is a multi-turn device it is the location within one revolution plus the location within a number of rotations.

For a linear feedback device this is defined as the distance from a known point.

#### Resolution

The resolution of a feedback device is the smallest change in position or angle that it can detect in the quantity that it is measuring.

Feedback resolution of the system is a function of the type of feedback device used and drive receiving the information.

Generally, as the resolution of the feedback device increases the level of control that can be used in the servo system increases.

As with accuracy, as the resolution of the device increases the cost increases.

#### Accuracy

Accuracy is the measure of the difference between the expected position and actual measured value. Rotary feedback accuracy is usually given as an angle representing the maximum deviation from the expected position. Linear feedback accuracy is usually given as a distance representing the maximum deviation from the expected.

Generally, as the accuracy increases the cost of the feedback device increases.

# **Brake** specification

Unimotor hd may be ordered with an internal rear mounted spring applied parking brake. The brake works on a failsafe principle. The brake is active when the supply voltage is switched off, and the brake is released when the supply voltage is switched on.

If a motor is fitted with a failsafe brake, take care not to subject the motor shaft to excessive torsional shocks or resonance when the brake is engaged or disengaged. Doing so can damage the brake.

### Safety note

The failsafe brake is for use as a holding brake with the motor shaft stationary.

Do NOT use it as a dynamic brake.
Using it in this manner will cause brake
wear and eventual failure. Emergency Stop
situations can contribute to brake wear and failure.

**Note:** Shunting the brake primary coil with an external diode to avoid switching peaks increases the release time considerably. This is usually required to protect solid state switches, or to reduce arcing at the brake relay contacts (Diode 1N4001 recommended)

"Resin" friction material application & benefits:

- The main features change to the type 6 brake is the use of an improved Resin friction material compared to its predecessors.
- The type 6 brake has improved overall performance in operation compared to the aluminium cored friction materials containing natural rubber.
- Type 6 brakes can endure higher interface temperatures and pressures.
- Type 6 brake disk are moulded as a one-piece part providing better tensile, compressive & impact qualities compared to other friction materials.

#### Unimotor hd

Motor frame	Supply volts	Input power	Static torque Parking Brake (5)	Release time	Moment of inertia	Backlash **
Size	Vdc	Watts	Nm	ms nom	kg.cm²*	Degrees **
055	24	6.3	1.8	22	0.03	0.73
067	24	10.2	4	<50	0.073	0.75
089	24	23	10	<50	0.115	0.75
115	24	23	20	120	0.21	0.75
142	24	25	42	95	1.85	0.77
190 (C-D)	24	25	67	120	4.95	0.77
190 F	24	54.5	100	TBA	7.72	0.75

Motor frame	Supply volts	Input power @ 20 °C	Static torque Parking Brake (6)	Release time	Moment of inertia	Backlash **
Size	Vdc	Watts	Nm	ms nom	kg.cm²*	Degrees **
067	24	15	2	35.2	0.063	0.62°
089	24	18.5	10	72.8	0.259	0.45°
115	24	17.5	16	64	0.506	0.38°
142	24	17.5	16	64	0.506	0.38°

\*Note 1 kg.cm $^2$  = 1 x 10 - 4 kg.m $^2$  \*\* Backlash figure will increase with time

- The brake is intended for parking duty and is not for dynamic or safety use.
- · Refer to your Automation Center or Distributor if your application requires dynamic braking in emergency conditions.
- To provide protection to the brake control circuit it is recommended that a diode is connected across the output terminals of the solid state or relay contacts devices.
- · Larger torque brakes are available as on option. Contact your Automation Center or Distributor for details.
- Figures are shown at 20 °C brake temperature. Apply the derate factor of 0.9 to the high energy brake if motor temperature is above 100 °C.
- The brake will engage when power is removed.

It is recommended to run extensive application validation testing and confirm the motor brake life span when the motor is mounted vertically and themotor runs through high acceleration and deceleration.



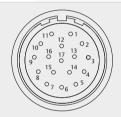
# **POWER PLUG - Motor end**





	Size 1		Size 1.5			
	With brake	Without brake		With brake	Without brake	
Pin	Function	Function	Pin	Function	Function	
1	Phase U (R)	Phase U (R)	U	Phase U (R)	Phase U (R)	
2	Phase V (S)	Phase V (S)	V	Phase V (S)	Phase V (S)	
3	Ground	Ground	=	Ground	Ground	
4	Phase W (T)	Phase W (T)	w	Phase W (T)	Phase W (T)	
5	Brake		+	Brake		
6	Brake		-	Brake		
Shell	Screen	Screen	Shell	Screen	Screen	

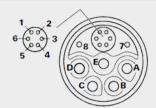
# **SIGNAL PLUG - Motor end**





	9	SI	SE	SR	SS
	Incremental encoder (CA, CR)	Heidenhain Sincos EnDat 2.1 absolute encoders (EM, FM, EC, FC, EB, FB)	Heidenhain EnDat 2.2 only absolute encoders (EF, FF, EG, FG, GB, HB, EN, FN)	Resolver (AE, AR)	SICK SinCos Hiperface encoders (RA, TL, UL, SA)
Pin	Function	Function	Function	Function	Function
1	Thermistor	Thermistor	Thermistor	<b>Excitation High</b>	REF Cos
2	Thermistor	Thermistor	Thermistor	Excitation Low	+ Data
3		Screen (Optical only)	Screen (Optical only)	Cos High	- Data
4	S1			Cos Low	+ Cos
5	S1 Inverse			Sin High	+ Sin
6	\$2			Sin Low	REF Sin
7	S2 Inverse			Thermistor	Thermistor
8	S3	+ Clock	+ Clock	Thermistor	Thermistor
9	S3 Inverse	- Clock	- Clock		Screen
10	Channel A	+ Cos			O Volts
11	Index	+ Data	+ Data		-
12	Index Inverse	- Data	- Data		+ V
13	Channel A Inverse	- Cos			
14	Channel B	+ Sin			
15	Channel B Inverse	- Sin			
16	+ V	+ V	+ V		
17	0 Volts	0 Volts	0 Volts		
Body	Screen	Screen	Screen		Screen

# **POWER & SIGNAL COMBINED PLUG - Motor end**





	Size 1		Size 1.5			
	Heidenhain EnDat 2.2 only absol (EF, FF, EG, FG, GB, HB, E			Heidenhain EnDat 2.2 only absolut (EF, FF, GB, HB)	e encoders	
	With brake	Without brake		Without brake		
Pin	Function	Function	Pin	Function	Function	
1	+ Volts	+ Volts	1	+ Volts	+ Volts	
2	0 Volts	0 Volts	2	0 Volts	0 Volts	
3	+ Data	+ Data	3	+ Data	+ Data	
4	- Data	- Data	4	- Data	- Data	
5	+ Clock	+ Clock	5	+ Clock	+ Clock	
6	- Clock	- Clock	6	- Clock	- Clock	
7	- Brake		N	-	-	
8	+ Brake		U	Phase U (R)	Phase U (R)	
Α	Phase U (R)	Phase U	V	Phase V (S)	Phase V (S)	
В	Phase V (S)	Phase U (R)	PE	Ground	Ground	
С	Phase W (T)	Phase W (T)	w	Phase W (T)	Phase W (T)	
D	-	-	+	Brake		
E	Ground	Ground	-	Brake		

# 15 WAY PLUG - Drive end



	5	SI	SE	SR	SS
	Incremental encoders (CA, CR)	SinCos absolute encoders (EM, FM, EC, FC, EB, FB)	EnDat 2.2 only absolute encoders (EF, FF, EG, FG, GB, HB, EN, FN)	Resolvers (AE, AR)	SinCos Hiperface encoders (TL, UL, RA, SA)
Pin	Function	Function	Function	Function	Function
1	Channel A	+ Cos	+ Data	+ Cos	+ Cos
2	Channel A Inverse	- Cos	- Data	- Cos	REF Cos
3	Channel B	+ SIn	+ Clock	+ Sin	+ Sin
4	Channel B Inverse	-Sin	- Clock	- Sin	REF Sin
5	Index	+ Data		+ Excitation	+ Data
6	Index Inverse	- Data		- Excitation	- Data
7	<b>S1</b>				
8	S1 Inverse				
9	S2				
10	S2 Inverse				
11	S3	+ Clock			
12	S3 Inverse	- Clock			
13	+ V	+ V	+ V		+ V
14	0 Volts	0 Volts	0 Volts	Thermistor	0 Volts
15	Thermistor	Thermistor	Thermistor	Thermistor	Thermistor
Body	Screen	Screen	Screen	Screen	Screen



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110,000 EMPLOYEES WORLDWIDE



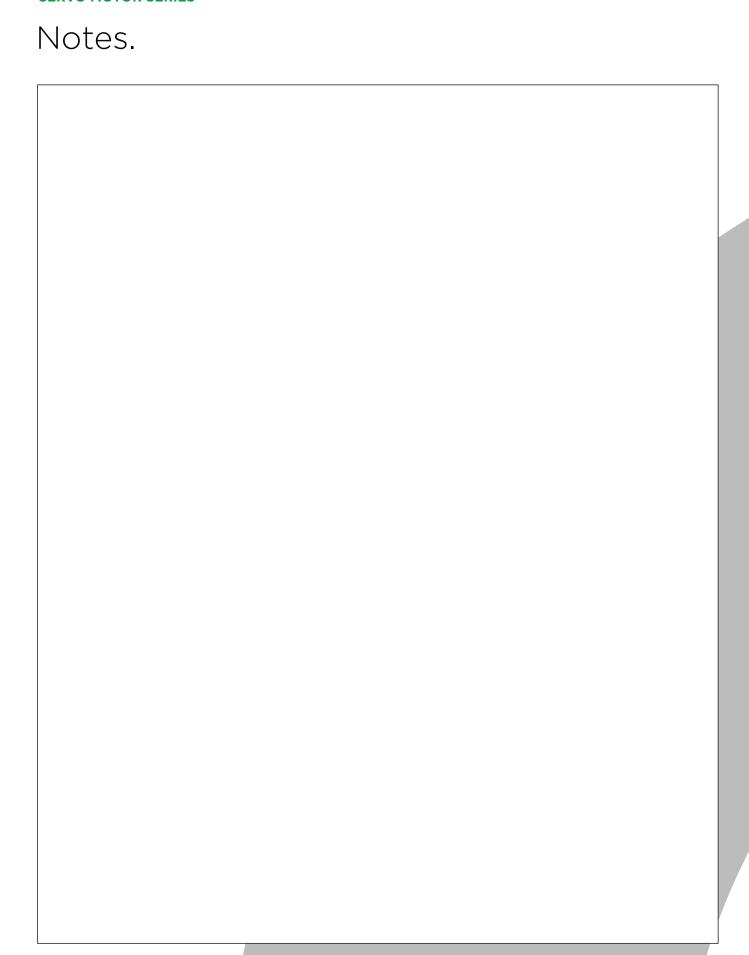
\$11B GROUP TURNOVER



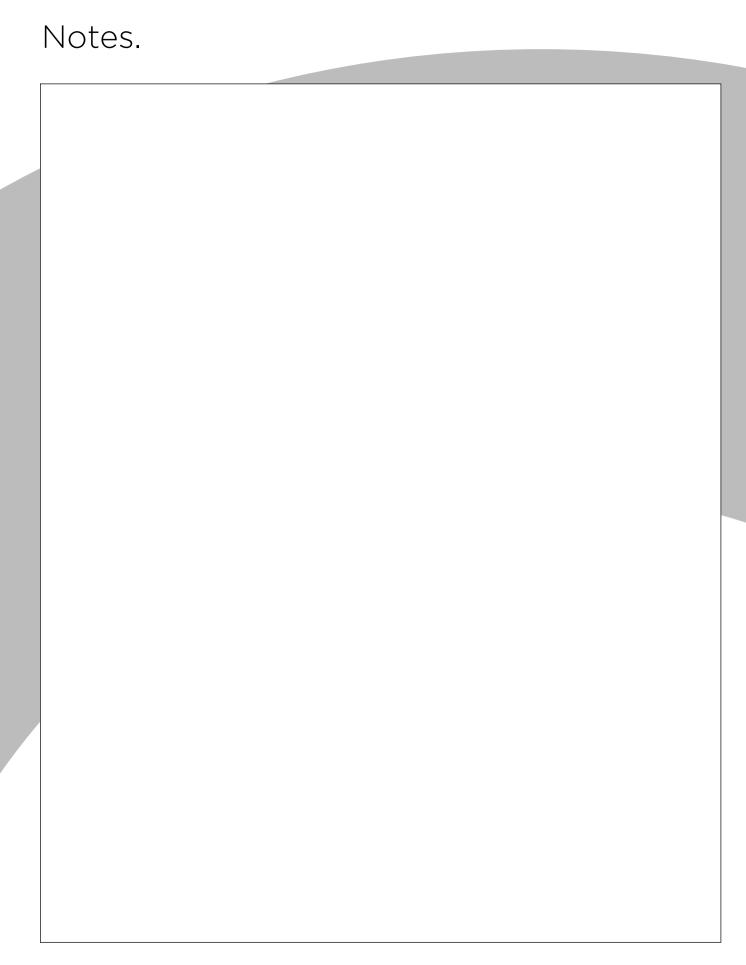
**70+**COUNTRIES



230+
COMPANIES







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