Modifiable NEMA®† Standard Vertical Motors Conversions & Accessories - Introduction & Pricing Guidelines

Select the Base List Price from the previous section.

Price Adders for Accessories and Modifications that are not part of the standard product offering can be found in the following sections. Note that not all Accessories and Modifications are available on all product types or frame sizes. Refer to the detailed description for restrictions and guidelines of each Accessory and Modification.

All List Price Adders carry the same Discount Symbol as the Base List Price.

Percentage Adders are percent of the Base List Price, unless otherwise noted.

Some Accessories/Modifications will require a larger than standard Frame Size. All adders are to be made based on the confirmed Frame Size.

Round Total List Price to the nearest dollar.

Note that some adders are Net Adders.

Refer to office for product lead-times.

Refer to Terms and Conditions of Sale on page vi.

All prices are in U.S. Dollars.

Prices and information subject to change without notice.

This catalog covers both NEMA®† Standard and TITAN® Stock Vertical Motors.

Our extensive custom motor capabilities are shown in PB500.

For Horizontal Motors, refer to the Custom Motor Catalog (PB202) or TITAN® Custom Motor Catalog (PB210).

For a wide range of products from stock, refer to the Standard Motor Products Catalog (FL600).



Vertical Motors Conversions & Accessories Quick Pick Chart

DISCOUNT SYMBOL: SAME AS MOTOR BEING CONVERTED

						Fram	e Size				
	Description	180	210	250	280	320	360	400	444-447	449	5000
Bearings	Extra High Thrust (175%) (#)	-	-	-	-	5%	5%	5%	5%	5%	5%
Coupling	(Change To Alternate)	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
Conduit Box	Accessory Conduit Box	901	901	901	901	901	901	901	901	901	901
	Rotate Conduit Box	235	235	235	235	235	235	235	235	235	235
	Cast Iron Conduit Box	-	-	-	-	293	469	587	704	-	-
	Size 2 Cast Iron Box	-	-	-	-	-	-	1408	1408	-	-
	Size 3 Cast Iron Box	-	-	-	-	-	-	3477	3477	3477	3477
Division 2 Self Cer	tified & Division 2 CSA Certified (Eng. Approval Req'd)	-	-	-	-	-	-	-	-	-	-
	Class I, Grps. A/B/C/D T1-T3 T-Codes On Main N/P @ 1.0 SF	NC	NC	NC	NC	NC	NC	NC	NC	NC	-
	Class I, T-Code T1-T3C On Sep. Div. 2 Plate (Self Certified)	100	100	100	100	100	100	100	100	100	-
	Class I, T-Code T1-T3C On Sep. Div. 2 Plate (CSA)	100	100	100	100	100	100	100	100	100	-
Drains	T-Type Breather/Drain	70	70	94	94	94	117	117	117	-	-
Export Boxing	(Net Adder)	(@)	(@)	(@)	(@)	(@)	(@)	(@)	(@)	(@)	(@)
Flanges	(Change Bracket To Alternate "BD")	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
Ground Lug	In Conduit Box	108	108	108	108	108	108	108	108	108	108
Leads	(Tie Back Leads)	399	587	587	892	892	892	892	892	-	-
Nameplates	Additional Duplicate Nameplate	235	235	235	235	235	235	235	235	235	235
	Additional Stamping On Main Nameplate	235	235	235	235	235	235	235	235	235	235
	Shipping Tag (#6 Paper Tag)	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
	Special I.D. Plate`	235	235	235	235	235	235	235	235	235	235
	Re-Nameplate (Re-Rate)	235	235	235	235	235	235	235	235	235	235
	Firepump Label	5%	5%	5%	5%	5%	5%	5%	5%	5%	5%
Non-Reverse Ratc	het	-	-	-	-	-	-	-	-	-	-
	Bolted Coupling - Add or Remove	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
	Clockwise Non-Reverse Ratchet	-	-	-	-	469	469	469	469	1408	1408
Paint, Special		469	469	869	869	869	869	869	869	1714	1714
Prints & Data	(Submittals) (NET ADDERS)	-	-	-	-	-	-	-	-	-	-
	Standard Submittals	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
	Speed Vs. Torque & Amps Curve (Standard 100% Voltage)	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
	Speed Vs. Torque & Amps Curve (Non-Standard, Multiple Voltages)	60	60	60	60	60	60	60	60	60	60
	Speed Vs. Torque & Amps Curve (Metric)	170	170	170	170	170	170	170	170	170	170
	Safe Stall Time Curve	170	170	170	170	170	170	170	170	170	170
	Acceleration Time Vs. Amps Curve	170	170	170	170	170	170	170	170	170	170
	Performance Curve (Standard)	NC	NC	NC	NC	NC	NC	NC	NC	NC	NC
	Performance Curve (Non-Standard)	170	170	170	170	170	170	170	170	170	170
	Performance Curve (Metric Units)	280	280	280	280	280	280	280	280	280	280
	Shaft Stiffness	170	170	170	170	170	170	170	170	170	170
	Torsional Analysis	170	170	170	170	170	170	170	170	170	170
	Sound Power In Watts	60	60	60	60	60	60	60	60	60	60
	Sound Pressure In dB @ 3 Feet	30	30	30	30	30	30	30	30	30	30
	Sound Data Vs. Center Band	60	60	60	60	60	60	60	60	60	60
	Customer Data Sheet	60	60	60	60	60	60	60	60	60	60
	Equivalent Circuit Data	60	60	60	60	60	60	60	60	60	60

(N) (NC) Net Adder

No Charge if specified at time of Motor order.

Refer to Conversion Pricing Section for description.

Refer to Optional Export Packing Charges Section. Available only on Premium Efficient HOLLOSHAFT® WPI

C-2

Vertical Motors Conversions & Accessories Quick Pick Chart

	December					Fram	e Size				
	Description	180	180 210 250 280 320 360 400 444-447 449 4500 4500 4500 4500 4500 4500 4500 4500 4500 60 60 60 60 60 60 60		5000						
Prints & Data	UL®† Certificate	4500	4500	4500	4500	4500	4500	4500	4500	4500	4500
	Certificate Of Conformance	60	60	60	60	60	60	60	60	60	60
	Shaft Print	60	60	60	60	60	60	60	60	60	60
	Shaft Print With Material Strength	220	220	220	220	220	220	220	220	220	220
	Rotor Detail Print	280	280	280	280	280	280	280	280	280	280
	Rotor Detail & Shaft Print	330	330	330	330	330	330	330	330	330	330
	Current Pulsation Analysis	220	220	220	220	220	220	220	220	220	220
	Bearing Life Calculation	155	155	155	155	155	155	155	155	155	155
Space Heater (Double A	dder For Hazardous Location Motors)	477	477	512	512	596	643	643	643	1326	1326
Steady Bushing Kit (Atta	ched To Motor Eyebolt)	202	202	202	202	300	300	300	300	418	418
Tests	Short Commercial Test, Un-Witnessed	662	662	662	662	662	662	662	662	662	662
	Complete Initial Test, Un-Witnessed	3580	3580	5317	5317	5317	5317	5317	5317	5317	5317
Thermal Protection, Bea	rings (Upper Bracket) (#)	-	-	-	-	-	-	-	-	-	-
	RTD's, 10 or 120 Ohm	-	-	-	-	1338	1338	1338	1338	1338	1338
	RTD's, 100 Ohm	-	-	-	-	1338	1338	1338	1338	1338	1338
Thermal Protection, Win	dings	-	-	-	-	-	-	-	-	-	-
	Thermostats (Double Adder For Haz. Loc. Motors)	265	265	265	265	418	519	519	519	519	519
	Thermistors	472	472	472	472	669	669	876	876	876	876
	THERMA SENTRY®	587	587	587	587	587	587	587	1150	1150	1150
	Thermocouples	3434	3434	3434	3434	3434	3434	3434	3434	3434	3434
Vibration Detector (#)	Robertshaw®† Model 366	-	-	-	-	1878	1878	1878	1878	-	-

⁽N) Net Adder

⁽NC) No Charge if specified at time of Motor order.

Refer to Conversion Pricing Section for description.

^(@) Refer to Optional Export Packing Charges Section.

Available only on Premium Efficient HOLLOSHAFT® WPI

Vertical Motors Conversion & Accessories **Description & Adders**

Bearings

Extra High Thrust (175%)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	-	-	-	-	5%	5%	5%	5%	5%	5%

[•] Available only on Premium Efficient Vertical HOLLOSHAFT® WPI (Type RUS, RUSI, RUE & RUEI).

Coupling

Change To Alternate Coupling Size

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	NC	NC	NC							

[•] Standard drive coupling can be changed to an alternate size at no charge, if specified at time of motor order.

Conduit Boxes

Accessory Conduit Box

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	901	901	901	901	901	901	901	901	901	901

[·] A condulet can be added to the main motor conduit box for routing of accessory leads. Available on WPI and TEFC ratings.

Rotate Conduit Box

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	235	235	235	235	235	235	235	235	235	235

- Standard conduit box has lead opening facing down. This conversion includes rotating the conduit box, so the lead opening is facing the desired direction.
- · Specify direction of lead opening: Facing up; Facing left (when facing the conduit box); Facing right (when facing the conduit box)

Cast Iron Conduit Box

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	-	-	-	-	293	469	587	704	-	-

[•] Replacement of steel conduit box with cast iron version.

Size 2 Cast Iron Box (1-3.5 NPT Openings)

			0 ,							
Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	-	-	-	-	-	-	1408	1408	-	-

Size 3 Cast Iron Box (2-3.5 NPT Openings)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	-	-	-	-	-	-	3477	3477	3477	3477

Division 2 Self Certified & Division 2 CSA®† Certified

(+) Refer To The Charts Below For Pricing

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	(+)	(+)	(+)	(+)	(+)	(+)	(+)	(+)	-	-

The following restrictions apply:

- Contact an NMC Technical Representative to confirm availability.
- Inverter suitability limited to T1-T3 T-codes.

www.usmotors.com

- Zone 2 markings available on separate Division 2 nameplate options.
- Only Available on TEFC TUS, JUE, TVCS & TCEF Motor Types models.
- · Class II not available.
- Temp codes T-4 to T-6 not available.

† All marks shown within this document are properties of their respective owners.



[·] Available at no charge if specified at time of order placement.

Available on HOLLOSHAFT®, 320 frame and larger.

Division 2 Self Certified & Division 2 CSA®† Certified (continued)

Vertical Motors Conversion & Accessories

Class I, Grps. A/B/C/D T1-T3 T-Codes On Main N/P @ 1.0 SF (On TUS, JUE, TVCS & TCEF Models – Standard Rating ONLY)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	NC	NC	-							

[·] Contact an NMC Technical Representative to confirm availability.

Description & Adders

Class I, T-Code T1-T3C on Separate Division 2 Plate (Self Certified)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	100	100	100	100	100	100	100	100	100	-

Contact an NMC Technical Representative to confirm availability.

Class I, T-Code T1-T3C On Separate CSA Division 2 Plate (CSA)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	100	100	100	100	100	100	100	100	100	-

[·] Contact an NMC Technical Representative to confirm availability.

Drains (Breather/Drains)

T-Type Breather/Drain

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	70	70	94	94	94	117	117	117	-	-

[•] Install T-Type breather/drains in place of standard drains.

Export Boxing

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	(@)	(@)	(@)	(@)	(@)	(@)	(@)	(@)	(@)	(@)

[·] Product is boxed, packaged or crated as required for under deck exporting.

Flanges

Change P-Base Bracket to Alternate "BD" Dimension

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	NC	NC	NC							

[•] Replace standard "P" base bracket with one of different "BD" dimension.

Ground Lug

In Conduit Box

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	108	108	108	108	108	108	108	108	108	108

[·] Addition of ground lug in main motor conduit box.



[·] Available on 180-447 frame cast iron enclosed motors.

^{• (@)} Refer to Optional Export Packing Charges Section.

[·] Available at no charge if specified at time of order placement.

FORMULAS

Vertical Motors Conversion & Accessories **Description & Adders**

Leads

Tie Back Leads

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	399	587	587	892	892	892	892	892	892	-

[•] Reconnect dual voltage 9-lead or 12-lead motors to 3-lead single voltage. Tie back and connect leads inside frame for single voltage 3-lead conduit box connections.

Nameplates

Additional Duplicate Nameplate

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	235	235	235	235	235	235	235	235	235	235

An additional duplicate nameplate for mounting on customer equipment. These additional nameplates cannot be supplied with CSA®¹ or UL®¹ logos.

Additional Stamping On Main Nameplate

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	235	235	235	235	235	235	235	235	235	235

[•] The main motor nameplate can be stamped with limited customer tagging information (20 characters max).

Shipping Tag (#6 Paper Tag)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	NC	NC	NC							

[·] A #6 paper shipping tag, with customer tagging information, can be supplied at no charge when specified at time of motor order.

Special I.D. Plate

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	235	235	235	235	235	235	235	235	235	235

Special identification plates can be mounted on the motor with limited customer specified tagging information (100 characters max).

Re-Nameplate (Re-Rate)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	235	235	235	235	235	235	235	235	235	235

[·] Motors can be re-nameplated (after approval) for alternate ratings. Changes in horsepower, altitude, ambient, voltage, frequency, etc.

Fire Pump Label

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	5%	5%	5%	5%	5%	5%	5%	5%	5%	5%

[•] Percentage adders are percent of base list price. UL®↑ Listed (File EX5189) fire pump motors are designed per UL-1004-5®↑ and meet the NFPA-20®↑ "Standard for the Installation of Centrifugal Fire Pump Spec". This conversion is to add the fire pump label.

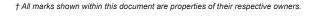
Non-Reverse Ratchet

Bolted Coupling - Add or Remove

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	NC	NC	NC							

[•] Remove non-reverse ratchet (NRR) and convert motor to self-release coupling (SRC) or bolted coupling.

[·] Available at no charge if specified at time of order placement.





[·] Specify desired voltage when ordering.

[·] Contact an NMC Technical Representative for approval prior to quoting.

[•] Contact your NMC Technical Representative with exact rating to confirm that it meets the fire pump requirements.

FORMULAS

Vertical Motors Conversion & Accessories Description & Adders

DISCOUNT SYMBOL: SAME AS MOTOR BEING CONVERTED

Non-Reverse Ratchet (continued)

Clockwise Non-Reverse Ratchet

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	-	-	-	-	5%	5%	5%	5%	5%	5%

- Remove non-reverse ratchet (NRR) and (Counter Clockwise Rotation) and replace with a Clockwise Rotation (when looking down on the motor) non-reverse ratchet.
- Available only on Premium Efficient Vertical HOLLOSHAFT® WPI (Type RUS & RUSI).

Paint, Special

Special Paint

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	469	469	869	869	869	869	869	869	1714	1714

- Special paint must be approved by the Conversion Center/Plant prior to quoting. A Material Safety Data Sheet (MSDS) must be sent to the Conversion Center/Plant for their review.
- A special paint can be furnished (once approved) if compatible with our standard paint/primer, is commercially available, and suitable for air drying (paints containing lead or zinc cannot be used, and sand blasting is not available).

Prints & Data (Submittals)

(NET ADDERS)

Frame:	56	140	180	210	250	280	320	360	400	444-447	449(DP)	449(TE)	5000	5800
Adder:	(QP)	(QP)	(QP)	(QP)	(QP)									

• Submittals adders are NET ADDERS. (QP) refer to Vertical motors quick pick chart.

The following submittals are considered standard submittals, and are available at no charge if requested at time of motor order:

- · Certified Dimension Print
- Performance Data
- Nameplate Data
- Instruction Manual
- Wiring Diagram

- Part List
- Recommended Spare Parts
- Bearing Life Calculation
- Conduit Box Details

- Paint Specification
- Rotor Air Gap (Calculated)
- Rotor Inertia
- Cut Sheets For Accessories

Space Heaters

(Double Adder for Explosionproof Motors)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	477	477	512	512	596	643	643	643	1326	1326

- Space heaters are installed to prevent moisture condensation in the motor during times the motor is not running. NMC uses silicon rubber strip-type heaters manufactured by sandwiching a resistance wire network between two pieces of high-temperature silicon rubber and bonding the pieces together. Heaters are sized to provide approximately 10°C temperature rise above the ambient temperature.
- Heaters are placed on the end turns of the motor winding. Heaters are of the low-density type, which yields low surface temperature and long life. Heaters are single
 phase, rated 60 or 50 Hertz.
- · Space Heaters are available in the following voltages:
 - 115, 230, 460 & 575 Volt
 - 230 Volt operated at 115 Volt

Steady Bushing Kit

(Attached To Motor Eyebolt)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	202	202	202	202	300	300	300	300	418	418

• Steady bushing comes as a field-installable kit, and is shipped attached to the motor eyebolt.



Vertical Motors Conversion & Accessories **Description & Adders**

Tests

Short Commercial Test, Un-Witnessed

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	662	662	662	662	662	662	662	662	662	662

A Short Commercial Test, per NEMA^{®†} MG-1 Part 12, consists of no-load current, locked rotor current (performed at reduced voltage, typically 25-50%), winding resistance, high potential, and bearing inspection. A test report is provided to the customer.

Complete Initial Test, Un-Witnessed

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	3580	3580	5317	5317	5317	5317	5317	5317	5317	5317

[·] A Complete Initial Test consists of full load heat run, percent slip, no load current, full load current, locked rotor current, locked rotor torque, breakdown torque (calculated), efficiency & power factor at 100%, 75% & 50% full load, winding resistance, high potential, and bearing inspection. This test is performed in accordance with IEEE 112 Method B. A test report is provided to the customer. Motor will be shipped to an NMC facility with a calibrated lab for testing and will require additional

Thermal Protection, Bearings (Upper Bracket)

Resistance Temperature Detectors (RTD's), 10 or 120 Ohm

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	-	-	-	-	1338	1338	1338	1338	1338	1338

- Resistance Temperature Detector (RTD): Precision, wire-wound resistors with a known temperature-resistance characteristic. NMC does not furnish the monitor.
- Available only on Vertical HOLLOSHAFT® WPI (Type RUS, RUSI, RUE & RUEI). Available on Upper Bracket Only.
- The following options are available:
 - TB40 10 Ohm, 3 lead
 - TB41 120 Ohm, 2 lead
 - TB42 100 Ohm, 3 lead

Resistance Temperature Detectors (RTD's), 100 Ohm

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	-	-	-	-	1338	1338	1338	1338	1338	1338

- Resistance Temperature Detector (RTD): Precision, wire-wound resistors with a known temperature-resistance characteristic. NMC does not furnish the monitor.
- · Available only on Premium Efficient Vertical HOLLOSHAFT® WPI (Type RUS, RUSI, RUE & RUEI). Available on Upper Bracket Only.
- · The following option is available:
 - TB42 100 Ohm, 3 Lead

Thermal Protection, Windings

Thermostats (Double Adder for Hazardous Location Motors)

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	265	265	265	265	418	519	519	519	519	519

- Thermostats: Snap action, bi-metallic, temperature actuated switches installed on the end-turns of the motor winding. Their purpose is to activate a warning device or shut down the motor upon excessive winding temperatures. Standard arrangement is addition of 2 or 3 thermostats to the winding end-turns, connected in series with the leads brought out to the main motor conduit box.
- · The following options are available:
 - TW01 Thermostats, normally closed
 - TW02 Thermostats, normally open
 - TW06 Thermostats, normally closed, hermetically sealed



[·] Contact an NMC Technical Representative for availability and lead-time.

FORMULAS

Vertical Motors Conversion & Accessories Description & Adders

DISCOUNT SYMBOL: SAME AS MOTOR BEING CONVERTED

Thermal Protection, Windings (continued)

Thermistors

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	472	472	472	472	669	669	876	876	876	876

- Thermistors: Non-linear resistance temperature detector made from semi-conductor material. Standard arrangement is Q-3 positive temperature coefficient (PTC) type on winding end-turns with leads brought out to the main motor conduit box.
- · The following options are available:
 - TW10 Thermistors (PTC Type), Texas Instruments®, 6 leads out

THERMA SENTRY®

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	587	587	587	587	587	587	587	1150	1150	1150

- THERMA SENTRY®: Complete protection system consisting of three thermistors and a solid-state control module (shipped loose for customer mounting). It will protect the motor for locked rotor, starting overload, running overload, abnormally high ambient temperatures, voltage unbalance, high or low voltages, ventilation failure, and single phasing.
- The following options are available:
 - TW20 THERMA SENTRY®, 115/230V, SMSE, normally closed contact (SMSE = separately mounted, separately excited control module)

Thermocouples

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	3434	3434	3434	3434	3434	3434	3434	3434	3434	3434

- Thermocouples: A pair of dissimilar conductors so joined at one point that an electromotive force is developed by the thermoelectric effects. Standard arrangement is addition of thermocouples to the winding end-turns with leads brought out to the main motor conduit box.
- The following options are available:
 - TW32 Thermocouples, Iron Constantan (Type J)

Vibration Detector

Robertshaw®†, Model 366

Frame:	180	210	250	280	320	360	400	444-447	449	5000
Adder:	-	-	-	-	1878	1878	1878	1878	-	-

• Available only on Premium Efficient Vertical HOLLOSHAFT® WPI (Type RUS & RUSI).

